

ILCO Cylinder Installation Manual



When tightening, always use a manual screwdriver. Do not use an electric screwdriver.



Use only the ILCO 15995 Key-In-Knob / Deadbolt Combination Cylinder. Do not use any other part numbers.

1. Prepare the cylinders.

1. Attach the tailpiece (b) with the RS mark to the cylinder (a). (Fig. 1)
2. Prepare a second cylinder with the RS-marked tailpiece attached.

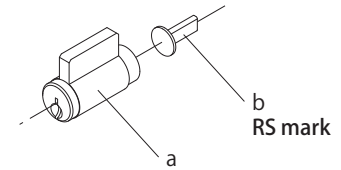


Fig. 1



Do not install the tailpiece in a horizontal orientation.



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2. Install the cylinder to the switching base.

1. Remove the screws and plate (c) from the back of the switching base. (Fig. 2)
2. Remove the bag from inside, and take out the plug component (d) from the bag.

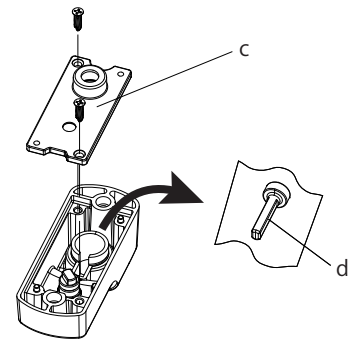


Fig. 2

3. Install the cylinder (a) and then the plug component (d) into the switching base, in that order. (Fig. 3)

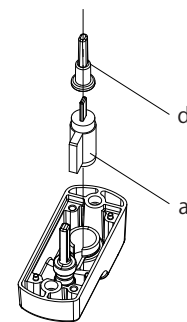


Fig. 3

4. Secure the plate (c) with the screws. (Fig. 4)

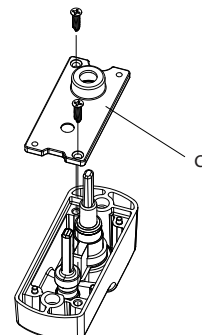



Fig. 4

3. Install the cylinder to the main unit.

1. Remove the retaining part (e) at the bottom of the main unit and the two screws. (Fig. 5)

 Important: Do not remove the back plate (f) under any circumstances.

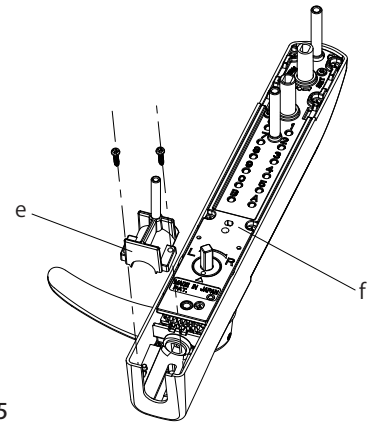


Fig. 5

2. Rotate the cylinder coupling (g) and align the ○ and △ marks on the spindle. (Fig. 6)
3. Confirm that the hole (h) in the coupling is oriented vertically.

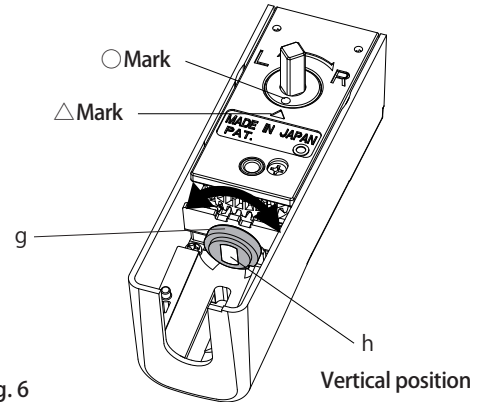


Fig. 6

4. Insert the cylinder (a) into the coupling (g) with the protrusion facing downward. (Fig. 7)

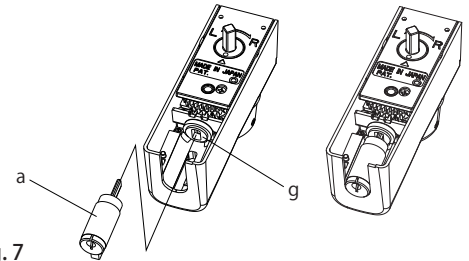


Fig. 7

5. Slide the cylinder (a) downward. Slide it so that the cylinder head rests in the notch at the bottom of the main unit. (Fig. 8)

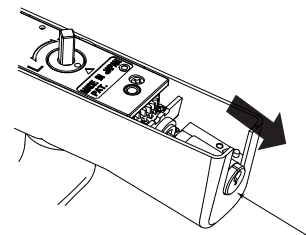


Fig. 8

The cylinder head should protrude slightly from the bottom of the main unit.

6. Place the retaining part (e) along the bottom of the main unit and secure it with the two screws. Note: The screws are angled at 10°, so take care when tightening. (Fig. 9)

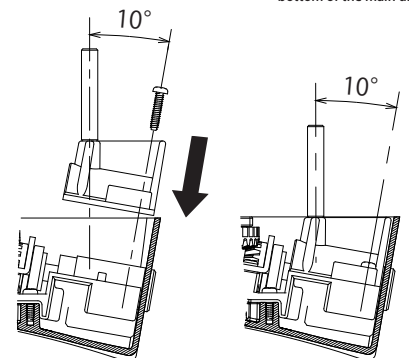


Fig. 9