



森 盛 螺 絲 有 限 公 司
SUM SHING BOLTS COMPANY LIMITED

COMPANY PROFILE

公司簡介

Sum Shing Bolts Company Limited is a professional construction materials supplier specialized in providing a full line of large scale bolt-and-nut products for both retail and wholesale. We have a professional sales team and delivery team to provide our customers a one-stop purchasing experience. You are also welcome to visit our warehouse located in Sheung Shui for self pick-up.

Among our diverse range of products, there are major items M12, M16, M24, M30, and made-to-order bolts in various sizes. Different types of parapet are also available. Please feel free to contact us for enquiries.

森盛螺絲有限公司是專門為各類工程提供大型螺絲的供應商，業務包括零售及批發。我們擁有知識豐富的專業銷售團隊及送貨車隊，客人亦可親臨我們設於上水的貨倉選購及取貨。

我們的產品涵蓋不同工程需要，除了熱門的M12，M16，M24和M30螺絲以外，還有各種不同大小的特製螺絲及底盤配件供應，歡迎客人聯絡查詢。

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不鏽鋼螺桿

Stainless Steel A4-80 Fully Threaded Rods

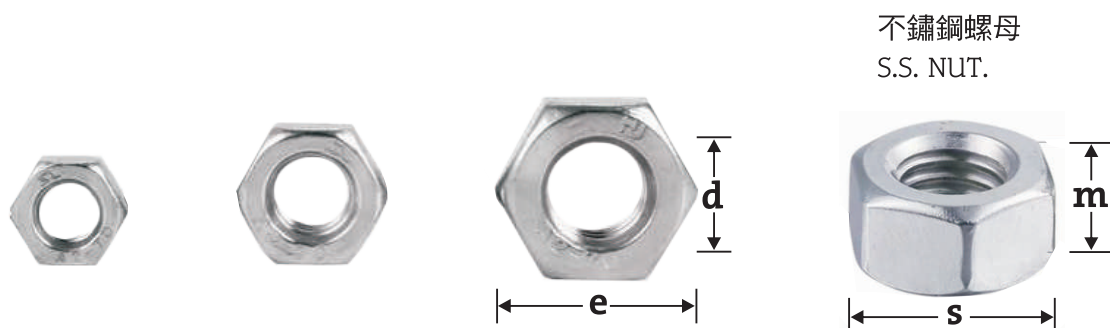


材料規格 Material Specification: BS EN ISO 3506 - 1:2009

尺寸及誤差規格 Dimensions and Tolerances Specification: DIN 975

螺紋直徑 Nominal Size and Thread Diameter (mm)	螺距 Pitch of Thread (mm)	螺紋直徑 Nominal Size and Thread Diameter (mm)	螺距 Pitch of Thread (mm)
d		d	
M8	1.25	M30	3.5
M10	1.5	(M33)	3.5
M12	1.75	M36	4
M16	2	(M39)	4
M20	2.5	M42	4.5
(M22)	2.5	(M45)	4.5
M24	3	M48	5
(M27)	3	(M52)	5

不鏽鋼六邊形螺母 Stainless Steel Hexagon Nuts



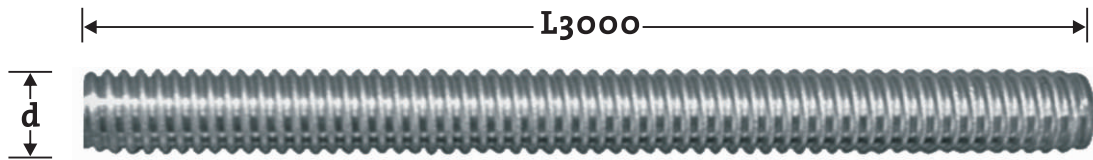
材料規格 Material Specification: Grade 316 (A4-80)

尺寸及誤差規格 Dimensions and Tolerances Specification: ISO 3506 2:2009 DIN 934-1987

直徑 d (Diameter) (mm)	螺距 Pitch of Thread (mm)	厚度 m (Thickness of Normal Nut) (mm)	水平寬度 s (Width Across Flats) (mm)	角寬度 e (Width Across Corners) (mm)
M12	1.75	9.64 - 10.00	18.67 - 19.00	21.10 - 21.90
M16	2.00	12.57 - 13.00	23.67 - 24.00	26.75 - 27.70
M20	2.50	15.57 - 16.00	29.67 - 30.00	33.53 - 34.60
M24	3.00	18.48 - 19.00	35.38 - 36.00	39.98 - 41.60
(M27)	3.00	21.48 - 22.00	40.38 - 41.00	45.63 - 47.30
M30	3.50	23.48 - 24.00	45.38 - 46.00	51.28 - 53.10
(M33)	3.50	25.48 - 26.00	49.38 - 50.00	55.80 - 57.70
M36	4.00	28.48 - 29.00	54.26 - 55.00	61.31 - 63.50

8.8 熱浸螺桿

8.8 G.M.S. Threaded Rods



材料規格 Material Specification: BS 3692:2001

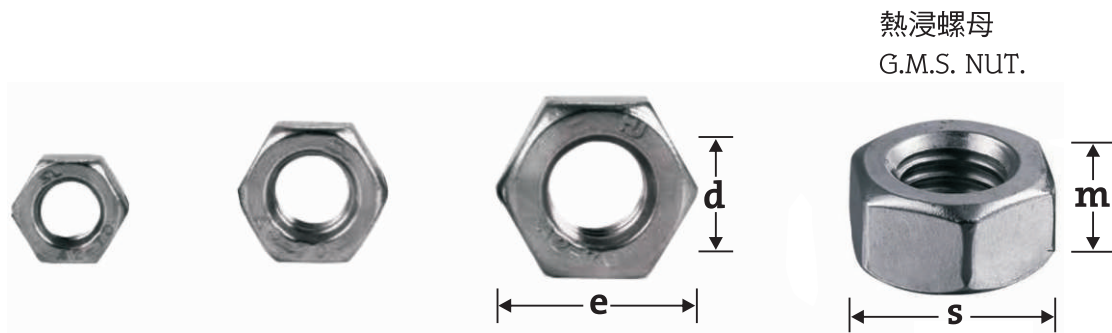
標準 Standard: DIN 976

測試標準 Test Standard: ISO 898-1:2009

螺紋直徑 Nominal Size and Thread Diameter (mm)	螺距 Pitch of Thread (mm)	螺紋直徑 Nominal Size and Thread Diameter (mm)	螺距 Pitch of Thread (mm)
d		d	
M8	1.25	M30	3.5
M10	1.5	(M33)	3.5
M12	1.75	M36	4
M16	2	(M39)	4
M20	2.5	M42	4.5
(M22)	2.5	(M45)	4.5
M24	3	M48	5
(M27)	3	(M52)	5

8.8 熱浸六邊形螺母

8.8 G.M.S. Hexagon Nuts (Steel)



材料規格 Material Specification: BS 3692 (Compatible with BS 4190:2001)

尺寸及誤差規格 Dimensions and Tolerances Specification: DIN - 934 1987

螺紋直徑 Nominal Size and Thread Diameter (mm)	螺距 Pitch of Thread (mm)	螺紋直徑 Nominal Size and Thread Diameter (mm)	螺距 Pitch of Thread (mm)
d		d	
M8	1.25	M30	3.5
M10	1.5	(M33)	3.5
M12	1.75	M36	4
M16	2	(M39)	4
M20	2.5	M42	4.5
(M22)	2.5	(M45)	4.5
M24	3	M48	5
(M27)	3	(M52)	5

OTHER PRODUCTS

其它產品

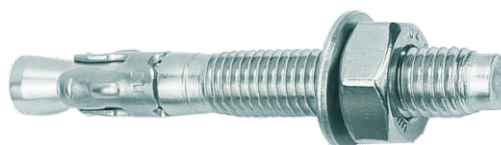
不鏽鋼車修拉爆
Stainless Steel Wedge Anchors



8.8 熱浸車修拉爆
8.8 G.M.S. Wedge Anchors



電鍍車修拉爆
Zinc Wedge Anchors



不鏽鋼安全螺絲內迫套
Stainless Steel Drop-in Flush Anchors



8.8 熱浸安全螺絲內迫套
8.8 G.M.S. Drop-in Flush Anchors



電鍍安全螺絲內迫套
Zinc Drop-in Flush Anchors



不鏽鋼六角頭螺絲

A4-80 Stainless Steel Hex Head Bolts



8.8 熱浸六角頭螺絲

8.8 G.M.S. Hex Head Bolts

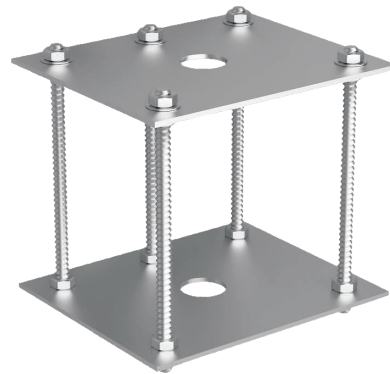
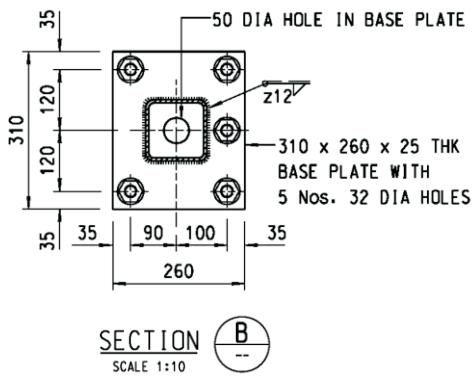
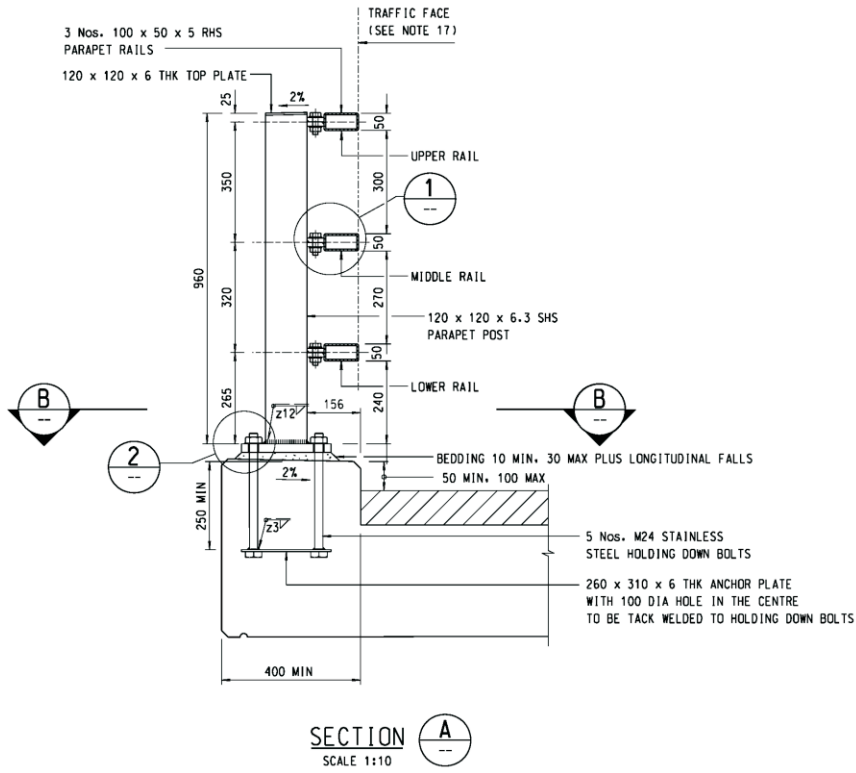


尼龍墊片

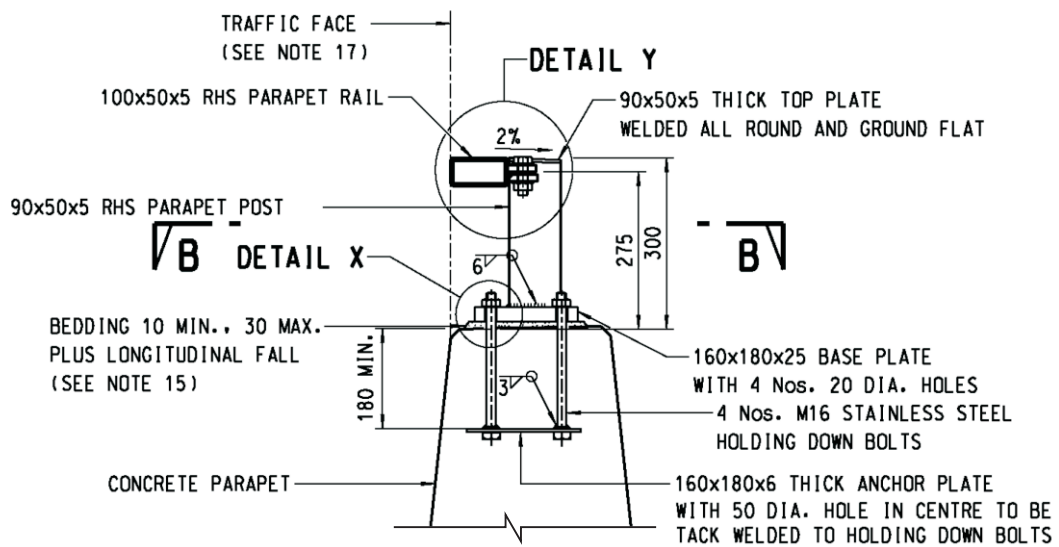
Nylon Washers



SSD141-B STEEL VEHICLE PARAPET

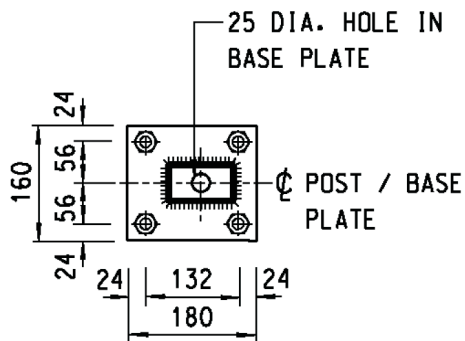


SSD143 STEEL TOP RAIL FOR CONCRETE VEHICLE PARAPET



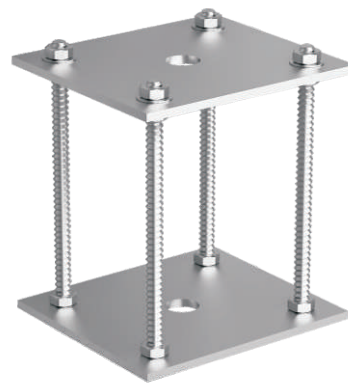
SECTION A-A

SCALE 1:10

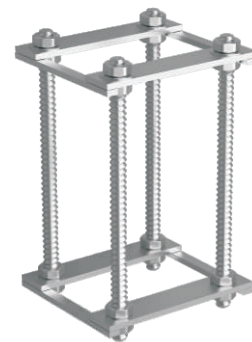
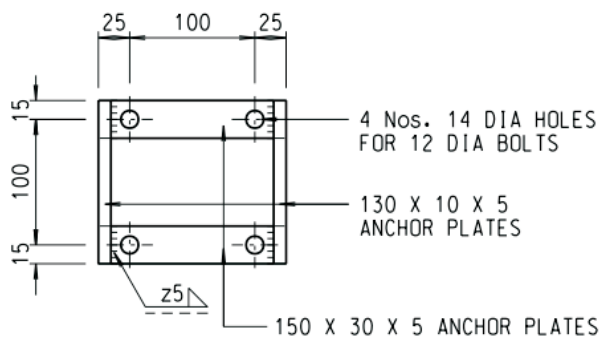
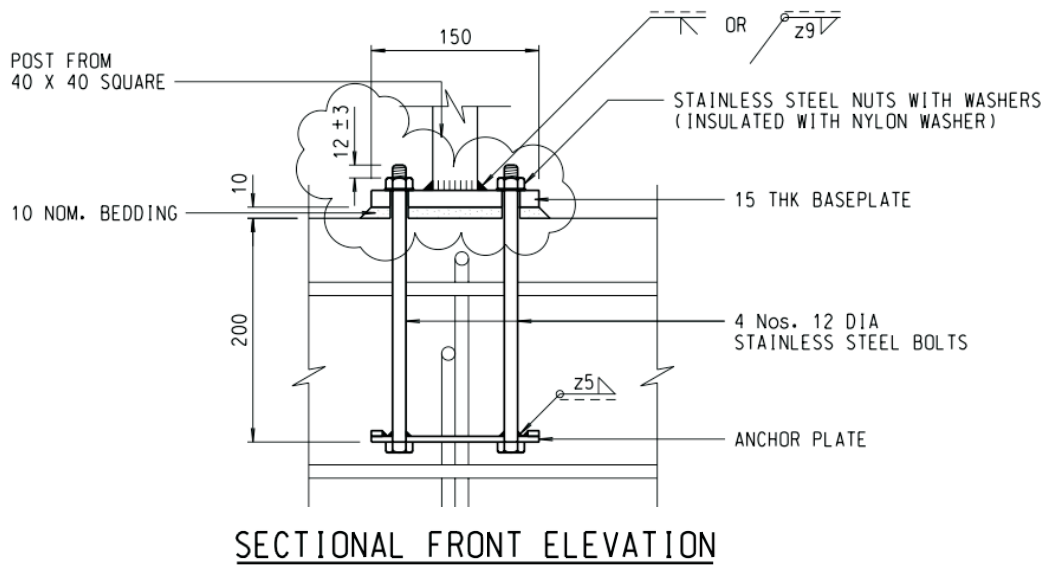


SECTION B-B

SCALE 1:10



SSD71-B PEDESTRIAN PARAPET BASES



Test Reports & Inspection Certificates
檢測報告及檢驗證書

檢測報告 Test Report

CASTCO**佳力高試驗中心有限公司
CASTCO TESTING CENTRE LIMITED****Test Report
Metallic Materials - Tensile Test of Stainless Steel Fasteners
(BS EN ISO 3506-1 : 2009)**

Date of issue : 26-05-2021

Page 1 of 1 page(s)

Castco LRN : 210513-2676

Details as supplied by customer

Customer : Sum Shing Bolts Co., Ltd.

Customer's Ref. No. : --

Address : --

Contract No. : --

Job Title : --

Supplier : --

Origin of steel : --

Location in works : --

Grade & Form of steel product : A4-80, M16 Stainless Steel Fully Threaded Rod

Nominal thickness/diameter : 16 mm

& Type of specimen supplied : 1 No. M16 Stainless Steel Fully Threaded Rod

Acceptance standard : --

Laboratory Test Result

Date Received : 11-05-2021

Date Tested : 22-05-2021

Tensile Test

Specimen Identity	Grade	Type & Prepar'n	Width or Diameter (mm)	Thickness (mm)	Org. X-sect Area (mm ²)	Org. Gauge Length (mm)	Yield Strength (MPa)	Tensile Strength (MPa)	Elong. After fracture (mm)	Position of Fracture	Remark
210513-2676-01	A4-80	A, M	9.889	--	76.8	50	666	803	8.0	--	--
(End of this section)											

Remarks :

1. Legends A - Proportional; B - Non - proportional; M - Machined; N - Unmachined;
2. The yield stress is determined at $R_{p0.2}$.
3. Test results relate only to the specimen tested.
4. Test results effect of measurement uncertainty has not been taken into account.
5. Test results comply with BS EN ISO 3506-1:2009, Table 2, Grade A4-80 for the test carried out.

Checked by : _____

CHO CHING SHING
Technical Officer**End of Report**

Certified by : _____

LIU KA WAI
Technical Manager

Form No. STL_TEN_BS_3506_T dd 10/05/2021

/01

香港粉嶺安居街33號得利中心6樓 • 6/F, Techno Centre, 33, On Kui Street, Fanling, Hong Kong.
香港粉嶺安居街30號新寧中心1樓 • 1/F, Sun Ling Plaza, 30, On Kui Street, Fanling, Hong Kong.
香港粉嶺安全街29A號 • 29A, On Chuen Street, Fanling, Hong Kong.
Tel: 2597 8333 Fax: 2597 8399 E-mail: info@castco.com.hk Website: www.castco.com.hk

檢測報告 Test Report

CASTCO**佳力高試驗中心有限公司
CASTCO TESTING CENTRE LIMITED****Test Report****Metallic Materials - Tensile Test of Stainless Steel Fasteners**

(BS EN ISO 3506-1 : 2009)

Date of issue : 26-05-2021

Page 1 of 1 page(s)

Castco LRN : 210513-2678

Details as supplied by customer

Customer : Sum Shing Bolts Co., Ltd.

Customer's Ref. No. : --

Address : --

Contract No. : --

Job Title : --

Supplier : --

Origin of steel : --

Location in works : --

Grade & Form of steel product : A4-80, M24 Stainless Steel Fully Threaded Rod

Nominal thickness/diameter : 24 mm

& Type of specimen supplied : 1 No. M24 Stainless Steel Fully Threaded Rod

Acceptance standard : --

Laboratory Test Result

Date Received : 11-05-2021

Date Tested : 22-05-2021

Tensile Test

Specimen Identity	Grade	Type & Prepar'n	Width or Diameter (mm)	Thickness (mm)	Org. X-sect Area (mm ²)	Org. Gauge Length (mm)	Yield Strength (MPa)	Tensile Strength (MPa)	Elong. After fracture (mm)	Position of Fracture	Remark
210513-2678-01	A4-80	A, M	10.110	--	80.3	50	774	856	10.0	--	--
(End of this section)											

Remarks :

- Legends A - Proportional; B - Non - proportional; M - Machined; N - Unmachined;
- The yield stress is determined at $R_{p0.2}$.
- Test results relate only to the specimen tested.
- Test results effect of measurement uncertainty has not been taken into account.
- Test results comply with BS EN ISO 3506-1:2009, Table 2, Grade A4-80 for the test carried out.

Checked by : _____


CHO CHING SHING
Technical Officer**End of Report**

Certified by : _____


LIU KA WAI
Technical Manager

Form No. STL_TEN_BS_3506_T dd 10/05/2021

/01

香港粉嶺安居街33號得利中心6樓 • 6/F, Techno Centre, 33, On Kui Street, Fanling, Hong Kong.
香港粉嶺安居街30號新寧中心1樓 • 1/F, Sun Ling Plaza, 30, On Kui Street, Fanling, Hong Kong.
香港粉嶺安全街29A號 • 29A, On Chuen Street, Fanling, Hong Kong.
Tel: 2597 8333 Fax: 2597 8399 E-mail: info@castco.com.hk Website: www.castco.com.hk

檢驗證書 Inspection Certificate

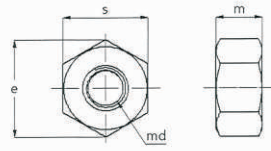
CERT OF INSPECTION

Cert no.: THB7090062-001 Page 1 of 1

Lot no.: B780311103
 Item no.:
 Pof no.: B7080147
 Inv. no.: B7090062
 Issue date: Sep 15, 2017
 Insp. date: Aug 03, 2017
 Ship qty: 2,700 PCS
 Lot qty: 22,480 PCS
 Sampler: Baby
 Mfr/Addr: Same as Lab
 Mfr. date: Jul 17, 2017

SS 316(A4-80); DIN 934 FINISHED HEX NUT; PASSIVATED;
 MARK "THE A4-80"

M16-2



Characteristic	Requirements	Results	S/S	Pass	Rej	Specification ¹⁾	Test Method [Device ²⁾] (Sample Plan ³⁾)											
Dimensional inspections																		
s Across Flat (mm)	23.670 - 24.000	23.790 - 23.830	4	4	0	DIN 934-1987	[Mer] (18)											
e Across Corner (mm)	MIN 26.75	27.20 - 27.33	4	4	0	DIN 934-1987	[Cal] (18)											
m Thickness (mm)	12.300 - 13.000	12.560 - 12.580	4	4	0	DIN 934-1987	[Mer] (18)											
dw Bearing Face Dia (mm)	MIN 22.20	22.90 - 22.92	4	4	0	DIN 934-1987	[Cal] (18)											
da Countersink Dia (mm)	16.00 - 17.30	16.83 - 16.85	4	4	0	DIN 934-1987	[Cal] (18)											
py Perpendicularity (mm)	MAX 0.34	0.05 - 0.05	4	4	0	DIN 934-1987	[TwE] (18)											
d Minor Dia.	Coarse 6H	PASSED	15	15	0	ISO 965-2:1998	[Ppg] (18)											
md Minor Diameter (mm)	13.835 - 14.210	14.13 - 14.15	15	15	0	ISO 965-2:1998	[Cal] (18)											
pd Functional Dia.	Coarse 6H	PASSED	15	15	0	ISO 965-2:1998	[Tpg] (18)											
VA Visual Appearance		PASSED	29	29	0	ISO 6157-2:1995	(18)											
Mechanical properties																		
PL Proof Load (Mpa)	MIN 800	800 - 824	4	4	0	ISO 3506-2:2009	ISO 3506-2:2009 [Mtm] (14)											
Chemical composition (Acc. to Material Inspection Certificate) Heat No.: 5C433 Material Source: TAIWAN																		
C	Si	Mn	P	S	Ni	Cr	Mo	Cu	N									
X100	X100	X100	X1000	X1000	X100	X100	X100	X100	X10000									
4.5	34	116	30	4.0	1004	1621	201	29	290									

Remark:
 *1 Additional explain: N/A
 *2 Device: [Cal]Vernier caliper [Mer]Micrometer [Mtm]Material Testing Machine [Ppg]Plain Plug Gauge [Tpg]Thread Plug Gauge [TwE]Thread Plug Gauge w/feeler gag
 *3 Sample Plan: (14)ASTM F1470-2012 MECHANICAL TEST (18)ASME B18.18-2011 CATEGORY 2

1. This inspection certificate is issued according to EN 10204 3.1/DIN 50049 3.1. It must not be reproduced except in full and to the item(s) tested only.
 2. Product meets the order requirements.
 3. Whenever testing discrepancies are detected or departures from documented policies and procedure occur, they will be shown in remark.
 4. If the products are needed to passivate, we confirm that all are passivated with slight liquid wax. Passivation test per ASTM A380-2006: Passed.
 5. Approximate Rockwell Hardness Conversion Numbers From HRC or HRBW to HRA for Austenitic Stainless Steel, please refer to ASTM E140 Table 6.

Y. L. SU (QA ENGINEER)
 AC058864 stacy 16:31:57

INSPECTION CERTIFICATE

COMMODITY: **Stainless Steel Wire Rod** SPECIFICATION: **SUS 316 JIS G4308** LG NO:
 CERTIFICATE NO: **A1610270039** SUPPLY CONDITION: **HRAP** DATE OF ISSUE: **2016/10/27**

Heat No	Thick (Dia) (mm)	Qty	Wt (kg)	Chemical Composition(wt%)											Mechanical Property						
				C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	Mo x100	Cu x100	N x10000	TS N/mm2	YS N/mm2	EL %	HRB	HV			
Spec	Min			8	100	200	45	30	1000	1600	200										
Max									1400	1800	300			1000							
SC433	22.00	23	35550	4.5	34	116	30	4.0	1004	1621	201	29	290			560	245	62	75		
SC435	22.00	1	1578	3.9	32	116	30	8.3	1003	1625	201	25	307			563	251	63	72		
Total:		24	37128																		

Co: <1.0

201709062001

This inspection certificate is issued according to EN 10204 2.2

Remark:
 Micro structure: good.

1. We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with requirement of the above material specification.
 2. We certify that the material is free from mercury and radiation contamination. Qualification No. of Taiwan Atomic Energy Committee: 136
 3. The Above Testing Results Relate Only To The Items Tested.
 4. No welding repaired

SUPPLY CONDITION:
 A: Annealed
 B: Shot Blasted
 C: As Casted
 E: Reared/Skin Pass
 H: Precipitation Hardening
 HR: Hot Rolled
 I: Straightened
 K: Cut Edge
 L: Polished
 M: Cold Rolled
 P: Pickled
 S: Shaved
 V: Silt
 W: Cut
 X: Temper
 CD: Cold Draw
 CG: Centerless Ground
 PL: Turned or Peeled

We have the following certifications
 1. ISO 9001:2015 Quality Management System
 2. ISO/IEC 17025:2005 Laboratory Management System
 3. PED & AD2000-Merkblatt W0
 4. DNV - LR - ABS Classification Society certification
 5. ISO 14001:2004 Environment Management System
 6. OHSAS 18001:2007 & TOSHMS Certificate

TEST METHOD :
 CHEMICAL-ASTM E1806, E415, E1086, E1019


S. L. Kuan.
 Quality Assurance Responsible Personnel

檢驗證書 Inspection Certificate

产品质量合格证书 Inspection Certification

客户Customer:

证书编号No.: 2021081901

产品名称 Item Name	A4-80 S.S Fully threaded Rod		规格 Specification	M20*1000MM	数量 Qty.	3pcs			
材质/尺寸 Matl. & Size	316L/Ø22		标记/等级 Mark & Grade	"SS"&"A4-80"/A4-80	材料炉号 Heat No.	NY200917AS10			
订单号 PO#	210810		发票号 INVOICE#	QL210810	出厂日期 Delivery Date	19/Aug/21			
批号 LOT NO#	WSHS210810-210820-262-1								
机械性能试验及热处理Mechanical Property Inspection & Heat Treatment									
试棒检测项目 Specimen Test	硬度HRC Hardness	抗拉强度Mpa Tensile Strength	屈服强度Mpa Yield Strength	延伸率% Elongation	断面收缩率% Reduction of Area				
标准要求Specification	*	*	*	*	*				
测试结果Test Value	*	*	*	*	*				
全尺寸检测项目 Production Test	硬度HRC Hardness	抗拉强度Mpa Tensile Strength	屈服强度Mpa Yield Strength	延伸量mm Elongation	冲击试验 J Impact Test				
标准要求Specification	*	800Min	600Min	6.0Min	*				
测试结果Test Value	*	909	807	18.5	*				
淬火Quenching:	N/A								
回火Tempering:	N/A								
注Remarks:	Test acc.to (Material's Specification: ISO3506.1:2020) Dimension's And Tolerance's Specification:DIN975								
化学成分分析Chemical Composition Report (%)									
化学元素 Element	C	Si	Mn	P	S	Ni	Cr	Mo	Cu
标准要求 Specification	.08max	1.00max	2.00max	.045max	.030max	10.0~15.0	16.0~18.5	2.0~3.0	4.0max
测试结果 Test Value	0.023	0.42	0.93	0.031	0.001	10.06	16.28	2.01	0.33
尺寸检验Dimension Inspection Report									
项目 Item	标准要求mm Specification	测试结果 mm Test Value	不合格数 Rej. No.	缺陷记录 Test Value	图 样				
L	1000±10.0	999.5~1000.5							
d(大径)	19.62~19.95	19.64~19.70							
d	M20*2.5-6g	6g-go/no go 合格							
外观External Appearance:		Bright							
结论Result:	Accept								

*参考證書 Reference Certificate

檢驗證書 Inspection Certificate

产品质量合格证书 Inspection Certification

客户Customer:

证书编号No.: 2021081902

产品名称 Item Name	A4-80 S.S Fully threaded Rod		规格 Specification	M24*1000MM	数量 Qty.	3pcs			
材质/尺寸 Matl. & Size	316L/Ø25		标记/等级 Mark & Grade	"SS"&"A4-80"/A4-80	材料炉号 Heat No.	NY200806AW07			
订单号 PO#	210810		发票号 INVOICE#	QL210810	出厂日期 Delivery Date	19/Aug/21			
批号 LOT NO#	WSHS210810-210820-262-2								
机械性能试验及热处理Mechanical Property Inspection & Heat Treatment									
试棒检测项目 Specimen Test	硬度HRC Hardness	抗拉强度Mpa Tensile Strength	屈服强度Mpa Yield Strength	延伸率% Elongation	断面收缩率% Reduction of Area				
标准要求Specification	*	*	*	*	*				
测试结果Test Value	*	*	*	*	*				
全尺寸检测项目 Production Test	硬度HRC Hardness	抗拉强度Mpa Tensile Strength	屈服强度Mpa Yield Strength	延伸量mm Elongation	冲击试验 J Impact Test				
标准要求Specification	*	800Min	600Min	7.2Min	*				
测试结果Test Value	*	871	749	17.8	*				
淬火Quenching:	N/A								
回火Tempering:	N/A								
注Remarks:	Test acc.to (Material's Specification: ISO3506.1:2020) Dimension's And Tolerance's Specification:DIN975								
化学成分分析Chemical Composition Report (%)									
化学元素 Element	C	Si	Mn	P	S	Ni	Cr	Mo	Cu
标准要求 Specification	.08max	1.00max	2.00max	.045max	.030max	10.0~15.0	16.0~18.5	2.0~3.0	4.0max
测试结果 Test Value	0.013	0.375	0.94	0.032	0.0124	10.03	16.22	2.03	*
尺寸检验Dimension Inspection Report									
项目 Item	标准要求mm Specification	测试结果 mm Test Value	不合格数 Rej. No.	缺陷记录 Test Value	图 样				
L	1000±10.0	998.8~1000							
d(大径)	23.58~23.95	23.70~23.76							
d	M24*3-6g	6g-go/no go 合格							
外观External Appearance:		Bright							
结论Result:	Accept								

*参考證書 Reference Certificate

檢驗證書 Inspection Certificate

产品质量合格证书 Inspection Certification

客户Customer:

证书编号No.: 2021081903

产品名称 Item Name	A4-80 S.S Fully threaded Rod	规格 Specification	M30*1000MM	数量 Qty.	3pcs				
材质/尺寸 Matl. & Size	316L/Ø31	标记/等级 Mark & Grade	"SS"&"A4-80"/A4-80	材料炉号 Heat No.	S210424AA09				
订单号 PO#	210810	发票号 INVOICE#	QL210810	出厂日期 Delivery Date	19/Aug/21				
批号 LOT NO#	WSHS210810-210820-262-3								
机械性能试验及热处理Mechanical Property Inspection & Heat Treatment									
试棒检测项目 Specimen Test	硬度HRC Hardness	抗拉强度Mpa Tensile Strength	屈服强度Mpa Yield Strength	延伸率% Elongation	断面收缩率% Reduction of Area				
标准要求Specification	*	*	*	*	*				
测试结果Test Value	*	*	*	*	*				
全尺寸检测项目 Production Test	硬度HRC Hardness	抗拉强度Mpa Tensile Strength	屈服强度Mpa Yield Strength	延伸量mm Elongation	冲击试验 J Impact Test				
标准要求Specification	*	800Min	600Min	9.0Min	*				
测试结果Test Value	*	898	675	17.5	*				
淬火Quenching:	N/A								
回火Tempering:	N/A								
注Remarks:	Test acc.to (Material's Specification: ISO3506.1:2020) Dimension's And Tolerance's Specification:DIN975								
化学成分分析Chemical Composition Report (%)									
化学元素 Element	C	Si	Mn	P	S	Ni	Cr	Mo	Cu
标准要求 Specification	.08max	1.00max	2.00max	.045max	.030max	10.0~15.0	16.0~18.5	2.0~3.0	4.0max
测试结果 Test Value	0.016	0.33	1.01	0.034	0.0185	10.01	16.43	2.04	0.18
尺寸检验Dimension Inspection Report									
项目 Item	标准要求mm Specification	测试结果 mm Test Value	不合格数 Rej. No.	缺陷记录 Test Value	图 样				
L	1000±10.0	999.2~1000.5							
d(大径)	29.52~29.94	29.64~29.78							
d	M30*3.5-6g	6g-go/no go 合格							
外观External Appearance:		Bright							
结论Result:	Accept								

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