

MESSRS:
GLAMOUR GROUP SRL
VIA BOTTE, 24
35011 CAMPODARSEGO (PD)

REPORT NR. 1904058-001
REPORT DATE 25/11/2019
ACCEPTANCE DATE 11/11/2019
START TEST DATE 11/11/2019
END TEST DATE 25/11/2019
SAMPLING BY CUSTOMER

TEST REPORT

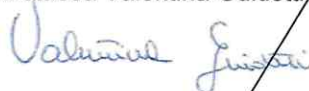
SAMPLE DESCRIPTION FABRIC ART. ANTIBES

THE REPORT IS MADE BY THE FOLLOWING TESTS:

TEST	METHOD	ACCREDIA
6012021 Assessment of the ignitability of upholstery fabric - Cigarette	EN 1021-1:2014	
6012022 Assessment of the ignitability of upholstery fabric - Match	EN 1021-2:2014	
6012001 Assessment of the ignitability of upholstery fabric - Cigarette	BS 5852-1:1979	
6012002 Assessment of the ignitability of upholstery fabric - Match	BS 5852-1:1979	
6012041 Assessment of the ignitability of upholstery fabric - Cigarette	IMO FTP code 307(88):2010 Part. 8 Annex 1	*
6012042 Assessment of the ignitability of upholstery fabric - Match	IMO FTP code 307(88):2010 Part. 8 Annex 1	*
6011001 Ignitability of upholstery fabric - California test	TB 117:2013	
6021001 Standard methods of tests and classification system for Cigarette Ignition resistance of components of upholstered furniture - Sec. 6.1 Cover fabric	NFPA 260:2019	*
6005002 Reaction to fire of upholstered furniture by the action of a small flame	UNI 9175:2010 + UNI 9176:2010	

Technical Manager

Dott.ssa Valentina Guidotti



Managing Director

Patrizia Rosati



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NOTES ANALYTICAL TESTS

• **6012021 Assessment of the ignitability of upholstery fabric - Cigarette**

EN 1021-1:2014

The above test results relate only to the ignitability of the combination of materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use; All outer covers that have been chemically treated to reduce their ignitability shall be subjected to the water soaking and drying procedure prior to being conditioned. This requirement applies to all methods of treatment, including back coating, which are applied to material covers that are finished in all other respects. It does not apply when the cover material is manufactured from materials that are formulated to be, or are inherently, flame retardant. Where it is not known whether the material has been so treated or not, the water soaking and drying procedure shall be carried out. Acclimatization: At least 24 hours at $23 \pm 2^\circ\text{C}$ e $50\% \pm 5\%$ RH; Ignition source (i.s.): Ignition source - Smouldering cigarette. Test Results: N.I. - Not Ignited, test is passed; S.I. - Smouldering ignition, F.I. - Flaming ignition, test is failed. Filling material: PU-FR (30-33 Kg/m³) supplied by the laboratory.

• **6012022 Assessment of the ignitability of upholstery fabric - Match** **EN 1021-2:2014**

The above test results relate only to the ignitability of the combination of materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use; All outer covers that have been chemically treated to reduce their ignitability shall be subjected to the water soaking and drying procedure prior to being conditioned. This requirement applies to all methods of treatment, including back coating, which are applied to material covers that are finished in all other respects. It does not apply when the cover material is manufactured from materials that are formulated to be, or are inherently, flame retardant. Where it is not known whether the material has been so treated or not, the water soaking and drying procedure shall be carried out. Acclimatization: At least 24 hours at $23 \pm 2^\circ\text{C}$ e $50\% \pm 5\%$ RH; Ignition source (i.s.): Ignition source - Match equivalent flame. Test Results: N.I. - Not Ignited, test is passed; S.I. - Smouldering ignition, F.I. - Flaming ignition, test is failed. Filling material: PU-FR (30-33 Kg/m³) supplied by the laboratory.

• **6012001 Assessment of the ignitability of upholstery fabric - Cigarette**

BS 5852-1:1979

The above test results relate only to the ignitability of the combination of materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use; The test is been executed according with Furnishings (Fire) (Safety) Regulations 1988 n°1324, and in 1989, 1993 and 2010, Schedule 4 - Part 1 (i.s. 0); All outer covers that have been chemically treated to reduce their ignitability shall be subjected to the water soaking and drying procedure prior to being conditioned. This requirement applies to all methods of treatment, including back coating, which are applied to material covers that are finished in all other respects. It does not apply when the cover material is manufactured from materials that are formulated to be, or are inherently, flame retardant. Where it is not known whether the material has been so treated or not, the water soaking and drying procedure shall be carried out. Acclimatization: At least 16 hours at $20 \pm 5^\circ\text{C}$ e $50\% \pm 20\%$ RH; Ignition source (i.s.): Ignition source 0 - Smouldering cigarette. Filling material: PU non-FR (20-22 Kg/m³) SS20 supplied by the laboratory.

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• **6012002 Assessment of the ignitability of upholstery fabric - Match BS 5852-1:1979**

The following test results regard exclusively the characteristics of flammability of upholstery fabrics in the particular conditions used during the test, they can be used as evaluation of potential fire risk, of materials or products, in their final end use; The test is been executed according with Furnishings (Fire) (Safety) Regulations 1988 n°1324, amd in 1989 , 1993 and 2010, Schedule 5 - Part 1 (i.s. 1);

All outer covers that have been chemically treated to reduce their ignitability shall be subjected to the water soaking and drying procedure prior to being conditioned. This requirement applies to all methods of treatment, including back coating, which are applied to material covers that are finished in all other respects. It does not apply when the cover material is manufactured from materials that are formulated to be, or are inherently, flame retardant. Where it is not known whether the material has been so treated or not, the water soaking and drying procedure shall be carried out.
Acclimatization: At least 16 hours at 20 ± 5 °C e $50 \% \pm 20 \%$ RH; Ignition source (i.s.): Ignition source 1 - Match equivalent flame.

Filling material: PU non-FR (20-22 Kg/m³) SS20 supplied by the laboratory.

• **6012041 Assessment of the ignitability of upholstery fabric - Cigarette IMO FTP code 307(88):2010 Part. 8 Annex 1**

The following test results regard exclusively the characteristics of flammability of upholstery fabrics in the particular conditions used during the test, they can be used as evaluation of potential fire risk, of materials or products, in their final end use; Acclimatization: At least 16 hours at 20 ± 5 °C e $50 \% \pm 20 \%$ RH; Ignition source (i.s.): Ignition source - smouldering cigarette.

Filling material: PU non-FR (20-22 Kg/m³) SS20 supplied by the laboratory.

• **6012042 Assessment of the ignitability of upholstery fabric - Match IMO FTP code 307(88):2010 Part. 8 Annex 1**

The following test results regard exclusively the characteristics of flammability of upholstery fabrics in the particular conditions used during the test, they can be used as evaluation of potential fire risk, of materials or products, in their final end use; Acclimatization: At least 16 hours at 20 ± 5 °C e $50 \% \pm 20 \%$ RH; Ignition source (i.s.): Ignition source - Match equivalent flame.

Filling material: PU non-FR (20-22 Kg/m³) SS20 supplied by the laboratory.

• **6011001 Ignitability of upholstery fabric - California test TB 117:2013**

Acclimatization: At least 24 hours at 21 ± 3 °C and < 55 R.H. %.

Codes used:

SE: Self-extinguished;

SB45: Smolder beyond 45 min;

TOF: Transitions to open flaming;

MNR: Measurement not recorded as smoldering exceeded 45 min or specimen transitioned to open flames.

The data are referred to TB 117:2013 - Section NR.1

Filling material: PU-nonFR (28-29,6 Kg/m³) supplied by the laboratory.

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- **6021001 Standard methods of tests and classification system for Cigarette Ignition resistance of components of upholstered furniture - Sec. 6.1 Cover fabric**

Acclimatization: At least 4 hours at $21 \pm 2,8$ °C e < 65 R.H. %.
Filling material: PU non-FR (28 – 29,6 Kg/m³) SS20 supplied by the laboratory.

Cover fabric classification:

Class I

Shall meet the following criteria:

- When subjected to the cover fabric test, a specimen shall show no evidence of ignition of any test assembly;
- The vertical char on any of the three specimens shall not exceed 45 mm.

Class II

-Cover fabrics that do not meet Class I criteria shall be designated as Class II.

- **6005002 Reaction to fire of upholstered furniture by the action of a small flame** **UNI 9175:2010 + UNI 9176:2010**

Info about sample (declared by the customer):

Declared composition: 90% PL - 10% VI.

Weight: 940 g/mtl.

The above test results relate only to the ignitability of the combination of materials under the particular conditions of test; they are not intended as a means of assessing the full potential fire hazard of the materials in use.

Conditioning times:

Cover: 48 hrs at 23 ± 2 °C and 50 ± 5 R.H. %.

Filling: 72 hrs at 80 ± 5 °C and 80 ± 5 R.H. % followed by at least 48 hrs at 23 ± 2 °C and 50 ± 5 R.H. %.

Filling material: PU-FR (30-33 Kg/m³) supplied by the laboratory.

Pretreatment due to UNI 9175 method D: submit samples of the test material to 200 steps of a brush with weight 15 ± 1 g/cm² of the apparent surface of contact between the brush and the same sample.

Test assembly #1: cover sampled in parallel to the length of fabric + filling material.

Test assembly #2: cover sampled in parallel to the width of fabric + filling material.

GENERAL NOTES

Unrepeatable tests for materials restitution to customer.

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Tests	M.U.	Results	Method
6012021 Assessment of the ignitability of upholstery fabric - Cigarette			EN 1021-1:2014
Data declared by the customer		Sample chemically treated to reduce the ignitability	
Pretreatment		Water soak 40 °C - 30 min	
Kind of sample		Cover fabric	
Test 1 - Smouldering criteria - Unsafe escalating combustion	Yes/No	NO	
Test 1 - Smouldering criteria - Test assembly consumed	Yes/No	NO	
Test 1 - Smouldering criteria - Smoulders to extremities	Yes/No	NO	
Test 1 - Smouldering criteria - Smoulders through thickness	Yes/No	NO	
Test 1 - Smouldering criteria - Smoulders more than 1 h	Yes/No	NO	
Test 1 - In final examination, presence of progressive	Yes/No	NO	
Test 1 - Flaming criteria - Occurrence of flames	Yes/No	NO	
Test 2 - Smouldering criteria - Unsafe escalating combustion	Yes/No	NO	
Test 2 - Smouldering criteria - Test assembly consumed	Yes/No	NO	
Test 2 - Smouldering criteria - Smoulders to extremities	Yes/No	NO	
Test 2 - Smouldering criteria - Smoulders through thickness	Yes/No	NO	
Test 2 - Smouldering criteria - Smoulders more than 1 h	Yes/No	NO	
Test 2 - In final examination, presence of progressive Smouldering	Yes/No	NO	
Test 2 - Flaming criteria - Occurrence of flames	Yes/No	NO	
Result		N.I.	
6012022 Assessment of the ignitability of upholstery fabric - Match			EN 1021-2:2014
Data declared by the customer		Sample chemically treated to reduce the ignitability	
Pretreatment		Water soak 40 °C - 30 min	
Kind of sample		Cover fabric	
Test 1 - Smouldering criteria - Unsafe escalating combustion	Yes/No	NO	
Test 1 - Smouldering criteria - Test assembly consumed	Yes/No	NO	
Test 1 - Smouldering criteria - Smoulders to extremities	Yes/No	NO	
Test 1 - Smouldering criteria - Smoulders through thickness	Yes/No	NO	
Test 1 - Smouldering criteria - Smoulders more than 1 h	Yes/No	NO	

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Tests	M.U.	Results	Method
Test 1 - In final examination, presence of progressive	Yes/No	NO	
Test 1 - Flaming criteria - Unsafe escalating combustion	Yes/No	NO	
Test 1 - Flaming criteria - Test assembly consumed	Yes/No	NO	
Test 1 - Flaming criteria - Flames to extremities	Yes/No	NO	
Test 1 - Flaming criteria - Flames through thickness	Yes/No	NO	
Test 1 - Flaming criteria - Flames longer than 120 s	Yes/No	NO	
Test 2 - Smouldering criteria - Unsafe escalating combustion	Yes/No	NO	
Test 2 - Smouldering criteria - Test assembly consumed	Yes/No	NO	
Test 2 - Smouldering criteria - Smoulders to extremities	Yes/No	NO	
Test 2 - Smouldering criteria - Smoulders through thickness	Yes/No	NO	
Test 2 - Smouldering criteria - Smoulders more than 1 h	Yes/No	NO	
Test 2 - In final examination, presence of progressive Smouldering	Yes/No	NO	
Test 2 - Flaming criteria - Unsafe escalating combustion	Yes/No	NO	
Test 2 - Flaming criteria - Test assembly consumed	Yes/No	NO	
Test 2 - Flaming criteria - Flames to extremities	Yes/No	NO	
Test 2 - Flaming criteria - Flames through thickness	Yes/No	NO	
Test 2 - Flaming criteria - Flames longer than 120 s	Yes/No	NO	
Result		N.I.	
6012001 Assessment of the ignitability of upholstery fabric - Cigarette			BS 5852-1:1979
Data declared by the customer		Sample chemically treated to reduce the ignitability	
Pretreatment		Water soak 40 °C - 30 min	
Kind of sample		Cover fabric	
Test 1 - Combustion with flame	Yes/No	NO	
Test 1 - Progressive smouldering	Yes/No	NO	
Test 1 - Result		PASS	
Test 2 - Combustion with flame	Yes/No	NO	
Test 2 - Progressive smouldering	Yes/No	NO	
Test 2 - Result		PASS	
6012002 Assessment of the ignitability of upholstery fabric - Match			BS 5852-1:1979
Data declared by the customer		Sample chemically treated to reduce the ignitability	
Pretreatment		Water soak 40 °C - 30 min	
Kind of sample		Cover fabric	

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Tests	M.U.	Results	Method
Test 1 - Combustion with flame	s	0	
Test 1 - Progressive smouldering	s	15	
Test 1 - Result		PASS	
Test 2 - Combustion with flame	s	0	
Test 2 - Progressive smouldering	s	13	
Test 2 - Result		PASS	
6012041 Assessment of the ignitability of upholstery fabric - Cigarette			
Pretreatment		Water soak 40 °C - 30 min	IMO FTP code 307(88):2010
Kind of sample		Cover fabric	Part. 8 Annex 1
Test 1 - Combustion with flame	Yes/No	NO	
Test 1 - Progressive smouldering	Yes/No	NO	
Test 1 - Result		PASS	
Test 2 - Combustion with flame	Yes/No	NO	
Test 2 - Progressive smouldering	Yes/No	NO	
Test 2 - Result		PASS	
6012042 Assessment of the ignitability of upholstery fabric - Match			
Pretreatment		Water soak 40 °C - 30 min	IMO FTP code 307(88):2010
Kind of sample		Cover fabric	Part. 8 Annex 1
Test 1 - Combustion with flame	s	0	
Test 1 - Progressive smouldering	s	14	
Test 1 - Result		PASS	
Test 2 - Combustion with flame	s	0	
Test 2 - Progressive smouldering	s	15	
Test 2 - Result		PASS	
6011001 Ignitability of upholstery fabric - California test			
Initial - Specimen 1 - Char length	inch	0,1	TB 117:2013
Initial - Specimen 2 - Char length	inch	0,3	
Initial - Specimen 3 - Char length	inch	0,3	
Initial - Specimen 1 - SE	Yes/No	NO	
Initial - Specimen 2 - SE	Yes/No	NO	
Initial - Specimen 3 - SE	Yes/No	NO	
Initial - Specimen 1 - SB45	Yes/No	NO	
Initial - Specimen 2 - SB45	Yes/No	NO	

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Tests	M.U.	Results	Method
Initial - Specimen 3 - SB45	Yes/No	NO	
Initial - Specimen 1 - TOF	Yes/No	NO	
Initial - Specimen 2 - TOF	Yes/No	NO	
Initial - Specimen 3 - TOF	Yes/No	NO	
Final class		PASS	
6021001 Standard methods of tests and classification system for Cigarette Ignition resistance of components of upholstered furniture - Sec. 6.1 Cover fabric			NFPA 260:2019
Obvious ignition		No evidence of ignition	
Specimen 1 - Char length	mm	4	
Specimen 2 - Char length	mm	7	
Specimen 3 - Char length	mm	7	
Average - Char length	mm	6	
Class		I	
6005002 Reaction to fire of upholstered furniture by the action of a small flame			UNI 9175:2010 + UNI 9176:2010
Preliminary test on filling material - 20 s - Result		POSITIVE	
Preliminary test on filling material - 20 s - Result 2		POSITIVE	
Test assembly 1 - 20 s - Time post-combustion (combustion flame)	s	0	
Test assembly 1 - 20 s - Time of post-glow	s	15	
Test assembly 1 - 20 s - Result		POSITIVE	
Test assembly 2 - 20 s - Time post-combustion (combustion flame)	s	0	
Test assembly 2 - 20 s - Time of post-glow	s	18	
Test assembly 2 - 20 s - Result		POSITIVE	
Test assembly 1 - 80 s - Time post-combustion (combustion flame)	s	2	
Test assembly 1 - 80 s - Time of post-glow	s	27	
Test assembly 1 - 80 s - Result		POSITIVE	
Test assembly 2 - 80 s - Time post-combustion (combustion flame)	s	21	
Test assembly 2 - 80 s - Time of post-glow	s	37	
Test assembly 2 - 80 s - Result		POSITIVE	
Test assembly 1 - 140 s - Time post-combustion (combustion flame)	s	31	

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Tests	M.U.	Results	Method
Test assembly 1 - 140 s - Time of post-glow	s	38	
Test assembly 1 - 140 s - Result		POSITIVE	
Test assembly 2 - 140 s - Time post-combustion (combustion flame)	s	1	
Test assembly 2 - 140 s - Time of post-glow	s	36	
Test assembly 2 - 140 s - Result		POSITIVE	
Classification achieved		1IM	

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