



**2022 CATALOG**

# PROUDLY AMERICAN

Thank you for taking the time to view our products. Let us introduce ourselves - we are a proudly American and Texas-based manufacturer of high-quality, innovative and reliable sporting rifles and rifle components. We manufacture all of our products in-house, which provides us the capability to control critical tolerances for each rifle component. With our 100% F-1 Firearms manufactured product warranty - we hope to have your business for life.





# TABLE OF CONTENTS

## **HANDGUNS**

BSF-19

## **COMPLETE RIFLES & PISTOLS**

BDRx-15

BDRx-10

UDR-15

HDR-15

FDR-15

AR-PISTOLS

UDP-9

## **RECEIVERS**

COMPLETE UPPERS

RECEIVER SETS

## **HANDGUARDS**

## **RIFLE COMPONENTS**

BARRELS

SUPPRESSORS

BOLT CARRIER GROUPS (BCG)

COMPENSATORS / MUZZLE BRAKES

SKELETONIZED GRIPS

SKELETONIZED FOREGRIP

SAFETY SELECTORS & BUILDER'S KIT

## **FINISHES & COLORS**

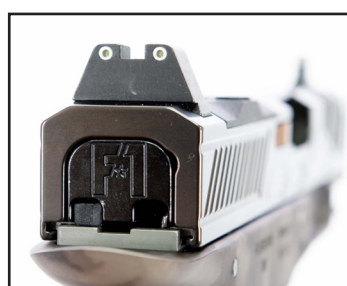
# BSF-19 HANDGUN

FOR THE PROFESSIONAL



## TURNING THE TRADITIONAL INTO LEGENDARY

Our BSF-19 is a traditional, mid-sized handgun based on a widely used platform utilized by military, law enforcement, and civilians. We integrated skeletonization on the slide to highlight our different available barrel coatings, a beavertail to protect the user from slide movement, and front-and-back checkering on the pistol grip to provide the shooter a firm grip. Lastly, the frame has a short 1913 picatinny rail under the barrel for light and laser accessories.





Available anodization colors offered on the BSF-19



SHADOW CAMO



SHADOW CAMO  
MIDNIGHT



SHADOW CAMO  
FOREST



SHADOW CAMO  
PINK



SHADOW CAMO  
TITANIUM



## SECURE PACKAGING



WE SUPPLY THE BSF-19 HANDGUN WITH THESE IMPENETRABLE HARD CASES. KEEPING THE FIREARM FULLY PROTECTED FROM WATER, DUST AND LOOSE HANDLING.



# BDRx-15 SKELETONIZED RIFLE

F-1 FIREARMS PATENTED DESIGN



## F-1's FLAGSHIP MODEL

F-1 has brought innovation and excellence to this platform and has a full range of rifles that can be configured to your liking. Our flagship utilizes a rigid 7075-T6511 billet receiver set fitted with an X7M handguard, a match-grade barrel, and an upgraded trigger. The BDRx-15 sets a new standard in lightweight competition with extensive skeletonizing of the upper and lower receivers and is available in multiple configurations and colors, with limitless customizable options.





MATCHED HANDGUARD - X7M

## BASE MODEL INCLUDES

- BDRx-15 Billet Receiver Set Skeletonized or Non-skeletonized
- Match-grade 16" 1:8 Twist .223 Wylde Barrel
- F-1 Firearms X7M 15" Handguard
- F-1 Firearms DuraBolt - 5.56 Black Nitride
- F-1 Firearms Takedown Pins
- F-1 Firearms Ambi Safety Selector
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR Brake 5.56 Black Nitride
- F-1 Firearms Skeletonized Style 2 Grip & Foregrip
- 60 Degree Beveled Magwell
- QD Backplate
- Type III Black Anodizing or a Variety of Color Options Available



A RIFLE LIKE NO OTHER

# BDRx-10 SKELETONIZED RIFLE

F-1 FIREARMS PATENTED DESIGN



## NOTHING IS OUT OF REACH

The large frame BDRx-10 rifle offers long range performance with F-1 Firearms' unmistakable precision. This is a DPMS high-profile pattern that is compatible with DPMS-style bolt carrier groups, most AR-10 accessories, and of course available to be customized in multiple configurations and colors. The .308 WIN chambering comes in match-grade stainless steel barrels in 16-, 18-, 20-inch, and is also available in 22" 6.5 Creedmor.





## BASE MODEL INCLUDES

- BDRx-10 Billet Receiver Set Skeletonized or Non-skeletonized
- .308 WIN 16" 1:11 Twist Match Stainless Steel Barrel
- F-1 Firearms .308 X7M 15" Handguard
- F-1 Firearms DuraBolt - 7.62 Nickel-Boron
- F-1 Firearms Takedown Pins
- F-1 Firearms Ambi Safety Selector - Black
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR Brake .308 Black Nitride
- F-1 Firearms Skeletonized Style 2 Grip & Foregrip
- 60 Degree Beveled Magwell
- QD Backplate
- Type III Black Anodizing or a Variety of Color Options Available



# UDR-15 SKELETONIZED RIFLE

F-1 FIREARMS UNIVERSAL



## THE O.G.

The UDR-15 is the first skeletonized rifle pioneered by F-1 Firearms and is available with your choice of our Style 1 or Style 2 upper receiver. With their own unique skeletonization and scalloped MIL-SPEC 1913 Picatinny rail, the UDR-15 breaks barriers in lightweight competition and is utilized by professional shooters around the country.





## BASE MODEL INCLUDES

- UDR-15 Style 1 or Style 2 Upper
- Match-grade 16" 1:8 Twist .223 Wylde Barrel
- F-1 Firearms C7M 14.75" Handguard
- F-1 Firearms DuraBolt - 5.56 Black Nitride
- F-1 Firearms Ambi Safety Selector - Black
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR Brake 5.56 Black Nitride
- 60 Degree Beveled Magwell
- Type III Black Anodizing or a Variety of Color Options Available

UDR STYLE 1 UPPER



UDR STYLE 2 UPPER





LEFT PORT EJECTION



## BASE MODEL INCLUDES

- UDR-15 Style 2 Left Eject Upper
- Match-grade 16" 1:8 Twist .223 Wylde Barrel
- F-1 Firearms C7M 14.75" Handguard
- F-1 Firearms DuraBolt - DLC or Silver
- F-1 Firearms Ambi Safety Selector - Black
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR Brake 5.56 Black Nitride
- 60 Degree Beveled Magwell
- Type III Black Anodizing or a Variety of Color Options Available

# UDR-15 LEFT-HANDED

F-1 FIREARMS UNIVERSAL



## ANYONE CAN OWN A LEGENDARY RIFLE

Southpaw shooters will appreciate an augmentation of F-1 Firearms UDR-15 for left handed operation. With this rifle amongst the F-1 family no shooter is excluded from attaining a legendary firearm. Fully optimized for limitless customization.



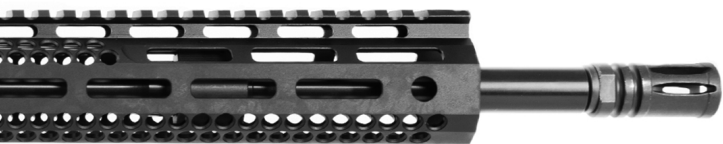
# HDR-15

HEAVY DUTY



## THE NEW STANDARD

Introducing the newest AR to F-1 Firearms' lineup of billet rifles. Machined out of the same 7-series billet extrusion used for our skeletonized rifles, you can rest assured that the fitment, and tolerances are second to none. The HDR-15 is a straight-to-the-point AR refined with the expertise we've learned through our many years of producing the best competition AR's on the market.



ALL NEW HDR-15



## BASE MODEL INCLUDES

- HDR-15 Billet Receiver Set
- Optional Stars & Stripes Cut-outs
- Match-grade 16" 1:8 Twist .223 Wylde Barrel
- F-1 Firearms S7M 13.7" Handguard
- F-1 Firearms DuraBolt - 5.56 Black Nitride
- MIL-SPEC Trigger
- MIL-SPEC Charging Handle
- MIL-SPEC Safety Selector
- MIL-SPEC A2 Flash Hider
- Upgraded Grip
- MFT Minimalist Stock
- 60 Degree Beveled Magwell
- Type III Black Anodizing



STARS &  
STRIPES  
PATENTED  
DESIGN

# FDR-15

F-1 FIREARMS MIL-SPEC RIFLE



## A CUT ABOVE THE REST

FDR-15 is a MIL-SPEC entry level rifle with enhanced tolerances. This design is manufactured from high-grade 7075-T6511 forged aluminum, has billet-like precision that features at a low cost, with an optional upgrade to our patented Stars & Stripes design.





## BASE MODEL INCLUDES

- FDR-15 Matched Receiver Set
- Optional Stars & Stripes Cut-outs
- Match-grade 16" 1:8 Twist .223 Wylde Barrel
- F-1 Firearms S7M 13.7" Handguard
- F-1 Firearms DuraBolt - 5.56 Black Nitride
- MIL-SPEC A2 Flash Hider
- MIL-SPEC Grip
- MIL-SPEC Trigger
- MIL-SPEC Charging Handle
- MIL-SPEC Safety
- MIL SPEC M4 Stock
- Type III Black Anodizing

## FDR-15 STARS & STRIPES DESIGN



WE LOVE  
AMERICA

# F-1 FIREARMS

**BDRx-15 PISTOL**



**UDR-15 PISTOL**



## SHORT & SWEET SKELLY PISTOLS

Our skeletonized pistols can be built on any F-1 Firearms' receiver set and are assembled with compact parts and components for superior agility. All pistol variants, handguards, and top-shelf rifle components are made from the same high-grade 7075-T6511 billet aluminum.

## BASE MODEL INCLUDES

- Billet Receiver Set of Your Choice
- Your Choice of Any F-1 Handguard
- .223 Wylde 10.5" 1:8 Twist Match-grade Steel Barrel
- F-1 Firearms DuraBolt - Black Nitride
- F-1 Firearms Ambi Safety Selector
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR Brake Black Nitride
- 60 Degree Beveled Magwell
- Type III Black Anodizing or a Variety of Color Options Available
- **NOTE:** THESE LISTED COMPONENTS DO NOT APPLY TO THE HDR-15 PISTOL OR FDR-15 PISTOL

# AR-PISTOLS

FDR-15 PISTOL



HDR-15 PISTOL



## HDR-15 PISTOL

### MODEL INCLUDES:

- HDR-15 Billet Receiver Set
- F-1 Firearms S7M 10" Handguard
- .223 Wylde 10.5" 1:8 Twist Stainless Steel Barrel
- F-1 Firearms DuraBolt - Black Nitride
- MIL-SPEC Safety Selector
- MIL- SPEC Charging Handle
- A2 Flash Hider
- Upgraded Grip
- Type III Black Anodizing

## FDR-15 PISTOL

### MODEL INCLUDES:

- FDR-15 Receiver Set
- F-1 Firearms S7M 10" Handguard
- .223 Wylde 10.5" 1:8 Twist Stainless Steel Barrel
- F-1 Firearms DuraBolt - Black Nitride
- MIL-SPEC Safety Selector
- MIL-SPEC Charging Handle
- A2 Flash Hider
- Upgraded Grip
- Type III Black Anodizing



# UDP-9

F-1 FIREARMS 9MM PCC



## SWIFT & COMPETITIVE

F-1's UDP-9 pistol caliber carbine (PCC) showcases the skeletonizing and cutting-edge design that F-1 has become known for throughout the industry. This is our 9MM skeletonized receiver set designed to complement each other. When combined with the P7M rail system you'll have the ultimate lightweight 9MM PCC on the market.



## BASE RIFLE MODEL

- 9MM 16" 1:8 Twist Match-grade Stainless Steel Barrel
- F-1 Firearms DuraBolt - 9MM Black Nitride
- F-1 Firearms Ambi Safety Selector Kit Black
- F-1 Firearms Dragon Slay-AR Brake 9MM Black Nitride
- F-1 Firearms Takedown Pins
- Upgraded Backplate
- Type III Black Anodizing or a Variety of Color Options Available



## BASE PISTOL MODEL

- 9MM 5.5", or 8.3" 1:10 Twist Match-grade Stainless Steel Barrel
- F-1 Firearms DuraBolt - 9MM Black Nitride
- F-1 Firearms Ambi Safety Selector Kit Black
- F-1 Firearms Dragon Slay-AR Brake 9MM Black Nitride
- F-1 Firearms Takedown Pins
- Upgraded Backplate
- Type III Black Anodizing or a Variety of Color Options Available

# DON'T TREAD ON ME

CERAKOTE FINISH







# UDR-15 COMPLETE UPPER

SKELETONIZED



## THE UPPER HAND

The UDR-15 complete upper performs as good as it looks and is compatible with any MIL-SPEC lower. The upper receiver and handguard is made from 7075-T6511 lightweight billet aluminum. F-1 Firearms' signature skeletonizing benefits the user with reduced weight and improved aesthetics.

## BASE MODEL

- UDR-15-3G Style 1 or Style 2 Upper
- F-1 Firearms C7M Handguard
- Match-Grade 16" 1:8 Twist .223 Wylde Stainless Steel Barrel
- F-1 Firearms DuraBolt 5.56 Black Nitride
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR 5.56 Brake Black Nitride
- Type III Black Anodizing



# UDP-9 COMPLETE UPPER

**SKELETONIZED**

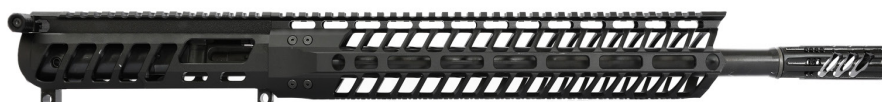


## COMPETITIVE EDGE

Have a PCC lower and want to complete the build with the skeletonized style and unmatched reliability of F-1 Firearms? The UDP-9 skeletonized PCC complete upper makes tactical and economic sense. The complete upper is compatible with most Glock fed lowers on the market, up to and including 10mm variants.

## BASE MODEL

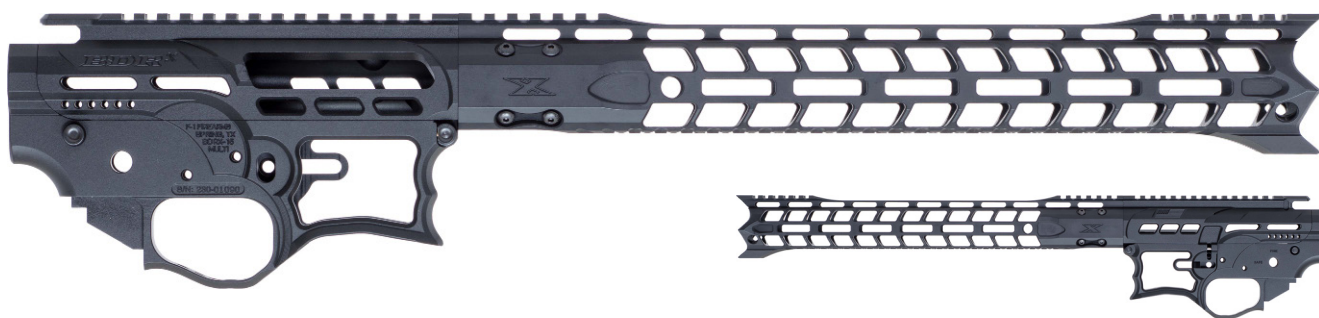
- UDP-9 UPPER
- F-1 Firearms P7M Handguard 5", 7", 13.5" and 15"
- 9MM Black Nitride Barrel (sizes vary)
- 9MM Black Nitride BCG
- F-1 Firearms Ambi Charging Handle
- F-1 Firearms Dragon Slay-AR 9MM
- Type III Black Anodizing





# BDRx-15 CHASSIS

## SKELETONIZED



## NON-SKELETONIZED



## BDRx -15 CHASSIS PARTS & FEATURES

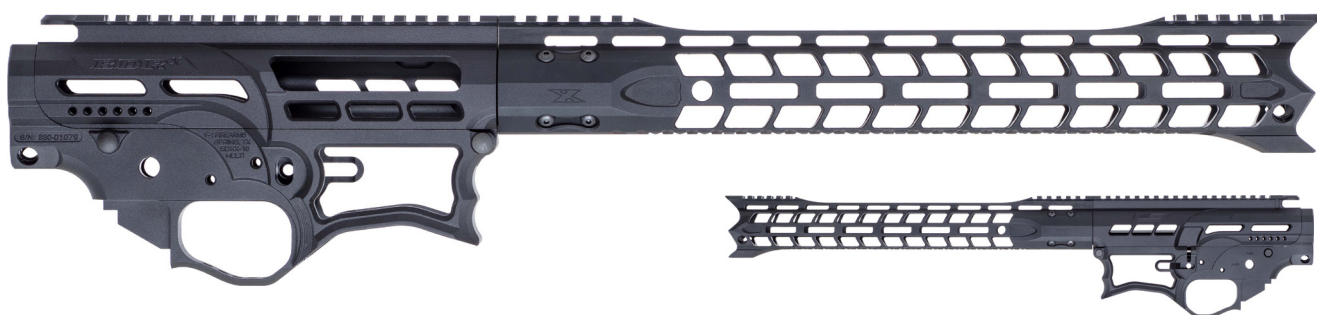
BDRx-15 Skeletonized Chassis Includes:

- BDRx-15 Billet Chassis Skeletonized or Non-skeletonized
- Scalloped Rail
- Flared 60 Degree Beveled Magwell
- Oversized Trigger Guard
- Oversized Ejection Port
- Front and Rear Takedown Pins Installed
- Screws included for Bolt Catch, Receiver Tensioning, Takedown Pin Detent, and Buffer Retainer
- Type III Black Anodizing or a Variety of Color Options Available

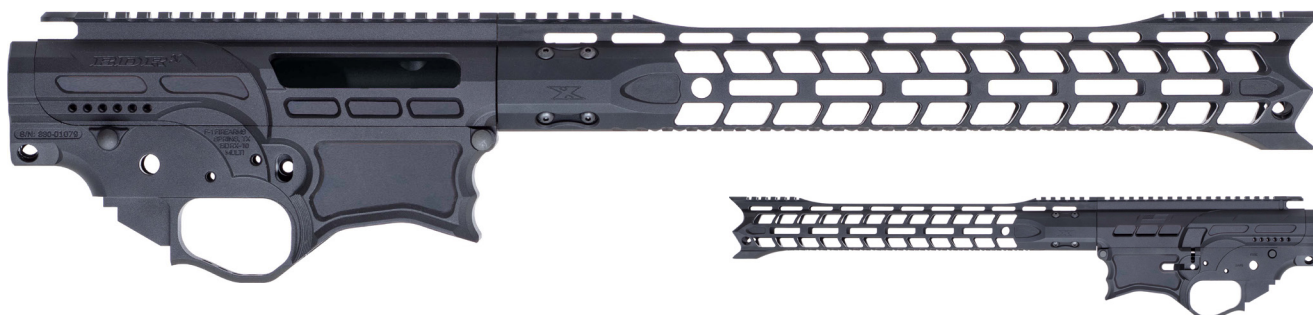


# BDRx-10 CHASSIS

**SKELETONIZED**



**NON-SKELETONIZED**



## BDRx-10 CHASSIS PARTS & FEATURES

BDRx-10 Skeletonized Chassis Includes:

- BDRx-10 Billet Chassis Skeletonized or Non-skeletonized
- Features 2 QD Points Located on The Rear of The Lower Receiver
- Scalloped Rail
- Flared 60 Degree Beveled Magwell
- Oversized Trigger Guard
- Oversized Ejection Port
- Front and Rear Takedown Pins Included and Installed
- Screws Included for Bolt Catch, Receiver Tensioning, Takedown Pin Detent, Buffer Retainer and Trigger Adjustment
- Type III Black Hard Anodizing or a Variety of Color Options Available
- Accepts All MIL-SPEC (DPMS) Patterned Parts as Well as SR25 Patterned Mags

# UDR-15 CHASSIS

SKELETONIZED



## PARTS & FEATURES

The UDR-15 skeletonized chassis is the perfect starting point for your ultimate rifle build. This chassis includes all proprietary components and is compatible with most MIL-SPEC accessories and can be interchanged with any F-1 Firearms rifle components.

UDR-15 Skeletonized Chassis Includes:

- UDR-15 Skeletonized Chassis
- Choice of Style 1, Style 2, or Style 2 Lefty Upper
- F-1 Firearms C7M 14.75" or any F-1 Firearms 7-series handguard
- Type III Black Anodizing or a Variety of Color Options Available

# UDP-9 CHASSIS

SKELETONIZED



## PARTS & FEATURES

This set was meticulously engineered to be as lightweight as possible, while remaining rigid and cosmetically pleasing. All areas that are not inherent to functionality have been stripped away, leaving a beautiful base for any build. Each set is machined finished, matched in-house, and paired with F-1 Firearms P7M handguard for operational and cosmetic perfection.

UDP-9 Skeletonized PCC Chassis Includes:

- UDP-9 Skeletonized Chassis
- P7M 5", 7", 13.5", 15" or any F-1 Firearms 7-series handguard
- Type III Black Anodizing or a Variety of Color Options Available

# BDRx-15 RECEIVER SET



## PARTS & FEATURES

This F-1 Firearms receiver set was designed to be the pinnacle of function and reliability, while retaining beautiful exterior characteristics. Crafted from industry best 7075-T6511 aluminum alloy, each set is matched from the moment it leaves the machine and is run through its entire life cycle treated and finished as one. Each set is loaded with details that make the BDRx-15 receiver set stand out as the perfect base for your next precision rifle build.

### BDRx-15 Receiver Set Details:

- BDRx-15 Billet Receiver Set Skeletonized or Non-skeletonized
- Type III Black Anodizing
- Weight: 20 oz.



# BDRx-10 RECEIVER SET



## PARTS & FEATURES

F-1 Firearms has engineered one of the best fitting, cosmetically pleasing and functional large frame AR variant receiver sets available. Packed with many of the same details as it's little brother (BDRx-15), the BDRx-10 is based on the popular DPMS "high" large frame specifications for customization and part compatibility.

### **BDRx-10 Receiver Set Details:**

- BDRx-10 Billet Receiver Set Skeletonized or Non-skeletonized
- Type III Black Anodizing
- Weight: 25.4 oz.

# UDR-15 RECEIVER SET



## PARTS & FEATURES

The UDR-15 skeletonized receiver set is available with Style 1, Style 2, or the Style 2 left handed upper. All three uppers are configured to cosmetically flow and match the O.G. UDR-15 lower receiver.

### Receiver Set Details:

- Type III UDR-15 Billet Receiver Set
- Black Anodizing
- Weight: 15.87 oz.

# UDP-9 RECEIVER SET



## PARTS & FEATURES

Our UDP-9 showcases the skeletonizing and cutting-edge design that F-1 Firearms has become known for throughout the industry. With skeletonizing of all non-essential parts, F-1 Firearms has achieved one of the lightest and most precise PCC receiver sets on the market.

### Receiver Set Details:

- UDP-9 Billet Receiver Set
- Type III Black Anodizing
- Weight: 18.87 oz.

# HDR-15 RECEIVER SET



## **BUILD-OUT THE "NEW STANDARD"**

Now available is F-1 Firearms newest AR to be added into the lineup of billet rifles. Machined out of the same 7-series billet extrusions we use for our rifles, you can rest assured that the fitment and tolerances are second to none. If you want your build to begin with a solid foundation, start here.

### **Receiver Set Details:**

- HDR-15 Billet Receiver Set
- Type III Black Anodizing
- Weight: 17.81 oz.





# UDR-15 UPPER RECEIVER

STYLE 1 UPPER



STYLE 2 UPPER



## LIBERATE YOUR RIFLE WITH SKELETONIZATION

The trendsetting F-1 Firearms UDR-15 universal upper receiver is the answer. Manufactured from billet 7075-T6511 aluminum ensures rigidity while showing off the skeletonization. The UDR-15 upper receiver reduces weight and mitigates gas blow back to the shooter's face in suppressed applications and are also compatible to pair with any MIL-SPEC lower on the market. The Style 2 upper receiver has a larger ejection port capable of discharging casings from cartridges up to .458/.50 caliber.

### Upper Receiver Includes:

- Type III Black Anodizing
- Style 1 Weight: 7.2 oz.
- Style 2 Weight: 7.05 oz.

## UDR-15 LOWER RECEIVER



### UNIVERSAL & LIGHT AS A FEATHER

Compatible with any MIL-SPEC AR-15 upper receiver, this stripped stand-alone lower receiver is among the lightest available on the market. Like all other F-1 Firearms components, the UDR-15 lower receiver is manufactured from billet 7075-T6511 aluminum with our signature skeletonizing.

#### Lower Receiver Includes:

- Front and Rear Takedown Pins
- Bolt Catch Screw
- Receiver Tensioning Screw
- Type III Black Anodizing
- Weight: 8.64 oz.







# HANDGUARDS

## SKELETONIZED & FREE-FLOATING

F-1 Firearms' handguard selection is a melting pot for various shooting styles. Whether you like minimal and modest builds or need the utmost versatility to attach as many accessories as possible, we have the handguard for you. All of our free-floating rails are manufactured from 7075-T6511 aluminum, same as our billet receivers, featuring different lengths and designs to meet your desired preferences.

Each handguard includes a barrel nut and mounting hardware.

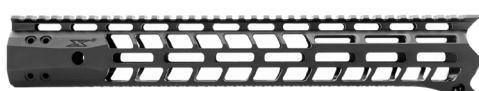
**X7M SERIES**



**X7M LE**



**Xs7M SERIES**



**H7M SERIES**



**S7M SERIES**



**C7M SERIES**



**P7M SERIES**



**M7M**



# X7M HANDGUARD SERIES

BDRx-15 | X7M HANDGUARD



## AGGRESSIVELY FORMED

The X7M handguard is our most popular choice from customers, dealers, competition shooters and veterans. It's a staggering design that catches everyone's attention and handles exuberantly.



### **X7M HANDGUARD**

Designed to match our BDRx receiver set, featuring integrated spikes at the front of the rail for barricade stability. The knurling underneath the handguard allows for better grip in lieu of aftermarket textured panels. Front and rear picatinny section on the top rail with M-LOK sections in between for accessory mounting. Together these elements represent the perfect blend of tactical functionality and sleek, yet aggressive form.



#### **AVAILABLE LENGTHS**

15-INCH .308		10.2 oz.
15-INCH		11.1 oz.
13-INCH		9.7 oz.
7.5-INCH		6.7 oz.



### **X7M LE HANDGUARD**

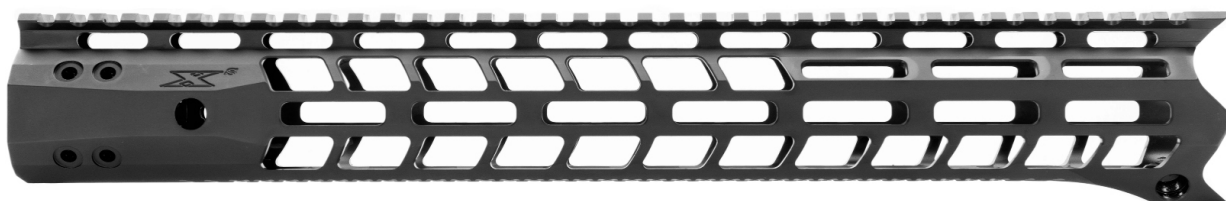
Eliminating the “fancy” from necessity. The X7M-LE handguard is designed for multi-purpose and functionality. Enabling tactical users to have the best handling and maneuverability in all circumstances, this handguard is appreciated by both law enforcement and military personnel because it does not snag or distract and allows multiple configurations for accessories. Unlike the X7M model, this LE variant has a full picatinny length rail and uninterrupted M-LOK slots at 3,6, and 9 o'clock position.

#### **AVAILABLE LENGTHS**

15-INCH .308		10.2 oz.
15-INCH		11.1 oz.

# Xs7M HANDGUARD

X SERIES ULTIMATE



## SIZE MATTERS

Our most popular handguard design is now offered with more room for accessories. The Xs7M handguard series features a full length picatinny rail, a larger inner diameter that will fit many suppressors on the market, and also 45 degree M-Lok slots near the front of the rail while still featuring the head turning signature design of our X7M handguard. Some will say it wasn't necessary to offer another badass handguard, but at F-1 Firearms we are all about XS!

## AVAILABLE LENGTHS

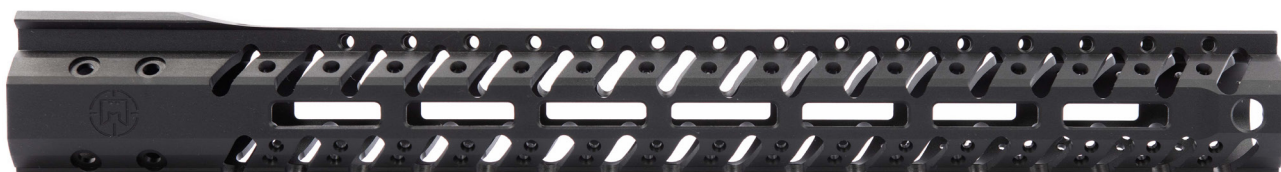
15-INCH | 9.3 oz.





# M7M HANDGUARD

EXTREME COMPEITION

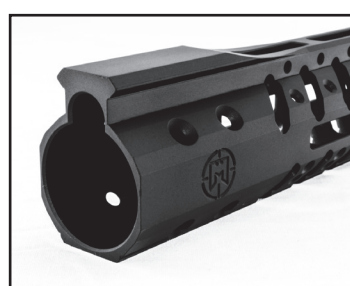
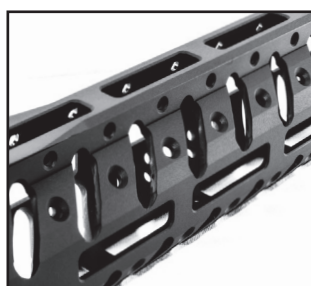


## MICULEK HANDGUARD BY F-1 FIREARMS

The 15-inch Miculek AR-15 handguard was designed by F-1 Firearms in conjunction with world renowned shooter Lena Miculek. Specifically engineered for competitive shooting, this handguard is among the lightest and strongest models on the market, coming in at just 12.1 ounces including the barrel nut and hardware. Other features on the handguard include a 1.33-inch inside diameter, the top rail has been removed and beveled for comfort, and wide flats at 3, 6, and 9 o'clock fit snugly against barriers. The one-piece free-float design comes with a stainless-steel barrel nut and mounting hardware, as well as M-LOK top, side, and bottom, slots and Type III Class 2 hard-coat anodized finish.

### AVAILABLE LENGTHS

15-INCH | 9.4 oz.



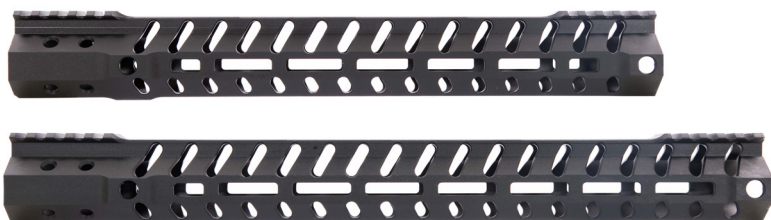
# H7M HANDGUARD

SLIM AND TRIM



## ULTRA-LITE HANDGUARD

Made to cosmetically align with F-1 Firearms skeletonized line of billet receiver sets, the H7M Ultra-lite handguard is extremely lightweight, yet does not sacrifice rigidity. Competitive shooters specifically enjoy the functionality of the two picatinny rail sections on the front and rear of this handguard. Offering adaptive configurations with five QD-sling attachment points and M-LOK slots on three sides.



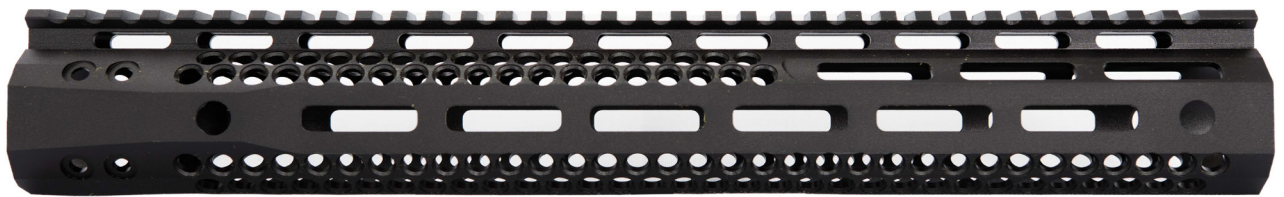
### AVAILABLE LENGTHS

16.3-INCH | 9.3 oz.

14.3-INCH | 8.6 oz.

## S7M HANDGUARD

FDR & HDR STANDARD



### SUPER-LITE HANDGUARD

F-1 Firearms S7M Super Lite billet handguard was designed as the name suggests, to be super lightweight. This strong one-piece free floating handguard is manufactured with an uninterrupted 1913 picatinny rail on top, QD sling points on the sides and bottom, and M-LOK slots at 3, 6, and 9 o'clock.



#### AVAILABLE LENGTHS

5-INCH		3.7 oz.
10-INCH		6.7 oz.
13.7-INCH		8.8 oz.

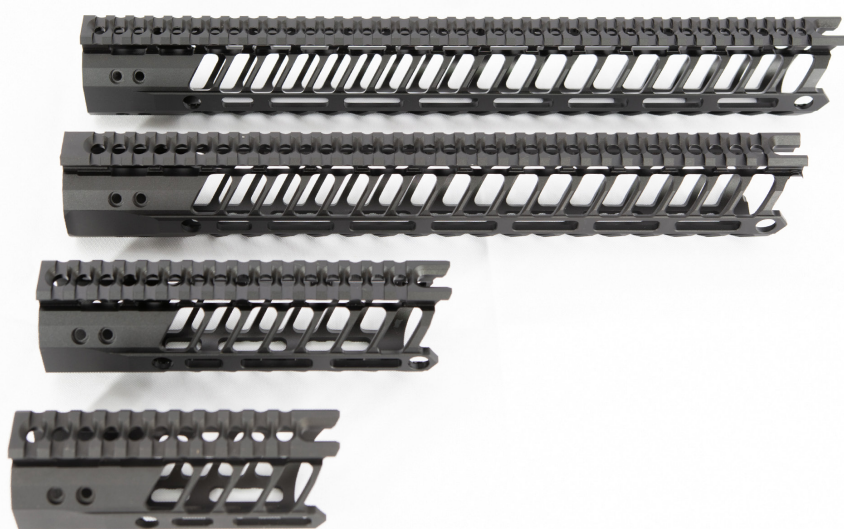
# P7M HANDGUARD

OUR LIGHTEST HANDGUARD



## HYPER-LITE HANDGUARD

The P7M Rail System is our lightest rail offered. Building on the theme of our UDR-2 Upper, we took skeletonizing to new heights with this rail. The P7M features the M-LOK mounting system with slots on the bottom and sides, as well as 2-4 QD Points depending on length of rail. The Picatinny Rail is scalloped and skeletonized as well, and the large flat bottom of the Rail features custom 1/8" knurling to aid in both grip and over barrier support.



### AVAILABLE LENGTHS

15-INCH		9 oz.
13.5-INCH		7.5 oz.
7-INCH		4.2 oz.
5-INCH		3.6 oz.



## C7M HANDGUARD

PATENTED DESIGN



### CONTOURED HANDGUARD

The C7M contoured handguard is one of our most popular due to its design. This one-piece handguard features a built in grip, a full picatinny rail, and M-LOK attachment points at 3, 6, and 9 o'clock. Additionally, the handguard has a 1.65-inch inner diameter so it can house a suppressor inside.



#### AVAILABLE LENGTHS

16.75-INCH .308		14.8 oz.
14.75-INCH .308		12.9 oz.
14.75-INCH		11.9 oz.
12.75-INCH		10.3 oz.
9.75-INCH		8.8 oz.

# BARRELS

Complete your rifle with one of our stylized precision barrels. All fluting is done in house, with your choice of either bare stainless or black nitride finishes. Offering 6 different styles on .223 and 5.56 barrels.

- Standard
- Straight Fluting
- Brick Fluting
- Diamond Fluting
- Dimple Fluting
- Spiral Fluting

## AVAILABLE CHAMBERINGS, CONTOURS, TWIST RATES, & LENGTHS

- .223 WYLDE LIGHT CONTOUR, 1:8 TWIST; 16-INCH
- .223 WYLDE MEDIUM CONTOUR, 1:8 TWIST; 16-INCH
- .223 WYLDE FLUTED, 1:8 TWIST; 16-INCH



## F-1 FIREARMS STAINLESS STEEL BARRELS



SPIRAL FLUTING



DIMPLE FLUTING



DIAMOND FLUTING



BRICK FLUTING



STRAIGHT FLUTING



STANDARD BARREL

## F-1 FIREARMS BLACK NITRIDE BARRELS



STANDARD BARREL



STRAIGHT FLUTING



BRICK FLUTING



DIAMOND FLUTING



DIMPLE FLUTING



SPIRAL FLUTING



# SUPPRESSORS

MADE IN TEXAS

Expertly machined in-house from the finest materials available. 100% titanium, our suppressors use a mono-core baffle design and are tested to handle magnum loads, short barrels, and full-auto abuse. Utilizing a proven licensed design refined to meet the level of excellence that F-1 Firearms is known for, we know you and your hearing will love our suppressors.







## APOLLO ELITE

### VERSATILITY

Our most popular suppressor yet. From hunting on a crisp autumn morning to a weekend of precision rifle competition this suppressor is the most versatile in our line-up. The Apollo excels in SBR and handgun configurations, or even on a .338 Lapua Magnum rifle.

Length: 7.5" | Outside Diameter: 1.375" | Calibers: 9MM

## VOYAGER SERIES

### EXTREME DUTY

Developed as a .30 cal workhorse, this suppressor is so well designed that it can handle any projectile put through it, as long as it is not larger than the bore. It is an example of elegance in engineering, resulting in unmatched performance. The Voyager is available in two different lengths to ensure the perfect match for your rifle build.

Lengths: 7.5", 9.25" | Outside Diameter: 1.5" | Calibers: .308,



## TOMBSTONE

### MUZZLE DEVICE

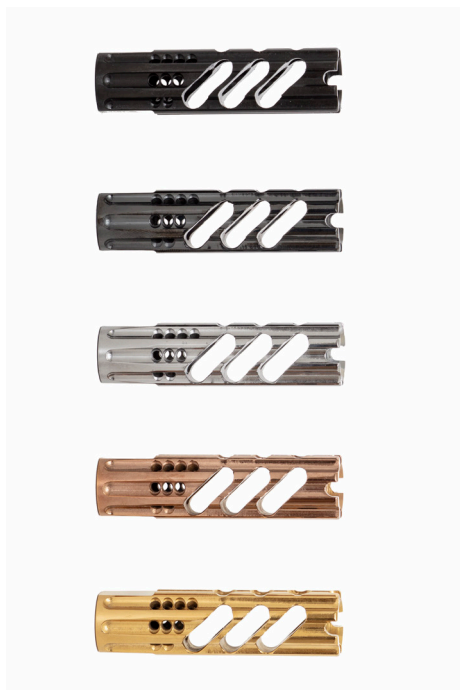


We incorporated a conical face on our compensator to allow simple on and off threading while maintaining repeatable accuracy. There are no locking rings, ratcheting mechanisms, or difficult gate latches that will hinder the performance of the suppressor.



# DRAGON SLAY-AR CMB

## MUZZLE DEVICE



The revolutionary Dragon Slay-AR compensating muzzle brake for 5.56 NATO, .308 WIN, and 9mm greatly reduces recoil and muzzle rise. It provides the operator extreme accuracy and a more comfortable shooting experience. The Dragon Slay-AR is precision machined from 4140 low-alloy domestic steel, and the brake also carries a high-end black nitride durable finish. Also available in PVD coatings.

### 9MM TECHNICAL INFO.

Material:  
AISI/SAE 4140 Low-Alloy Steel

Thread: 1/2"-28  
Weight: 2.99 oz.  
Length: 02.95 inches  
Width: 0.88 inches

### .308 TECHNICAL INFO.

Material:  
AISI/SAE 4140 Low-Alloy Steel

Thread: 5/8"-24  
Weight: 2.82 oz.  
Length: 2.95 inches  
Width: 0.88 inches

### .556 TECHNICAL INFO.

Material:  
AISI/SAE 4140 Low-Alloy Steel

Thread: 1/2"-28  
Weight: 3.17 oz.  
Length: 2.95 inches  
Width: 0.88 inches

## FLAT-FACE CMB

### MUZZLE DEVICE



The F-1 Firearms compensating Muzzle Brake (CMB) was designed to withstand the elements with reducing recoil and muzzle rise. Made of 4140 low alloy steel, our Flat-Face CMB models are available in 5.56 NATO. In addition, these muzzle devices are available in our PVD coatings, so you may accent your rifle with gold, rose gold, silver, or DLC.

#### 5.56 TECHNICAL INFO.

Material:  
AISI/SAE 4140 Low-Alloy Steel

Thread: 1/2"-28 UNEF

Weight: 2.59 oz.

Length: 2.23 inches

Width: 0.88 inches



# SKELTONIZED GRIPS

## THREE STYLES



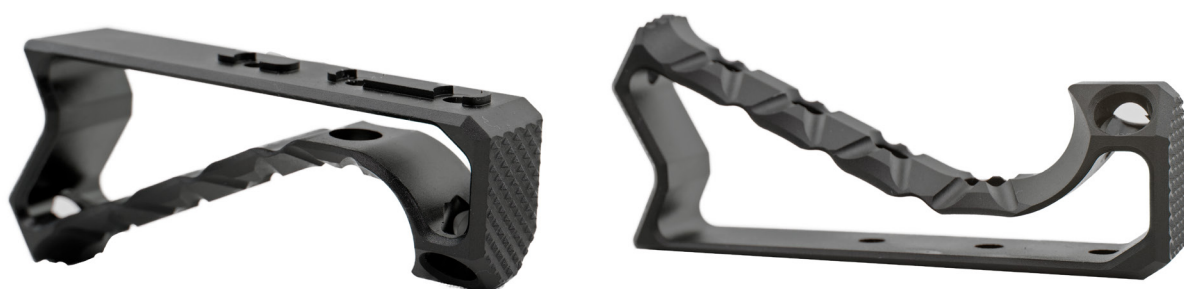
The skeletonized pistol grip is a work of art in both functionality and design. This modular grip has three different models to choose from. Style 1 has traditional texturing for a firm grip, Style 2 has finger grooves for a comfortable grip, and Style 3 has integrated finger and thumb panels. Additionally, the Style 2 and Style 3 grips have an optional paracord wrapping.





## FOREGRIP

STABILITY



1.7 OZ

This skeletonized foregrip is our forward angled attachment that complements each version of F-1 Firearms skeletonized grip. Pre-machined for a paracord wrap, three QD sling points, a large forward barrier support, secure M-LOK slots, and aggressive bottom teeth. Additionally, the foregrip can be ordered pre-wrapped with a paracord which matches well with our paracorded pistol grip.



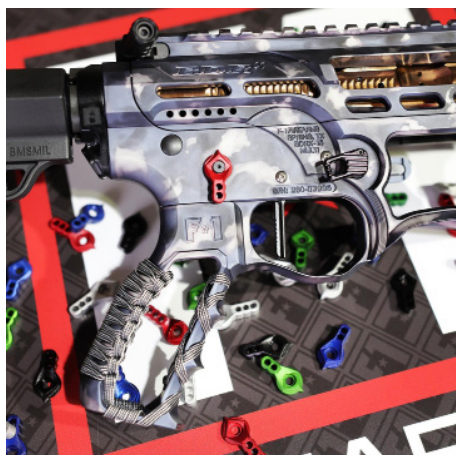
# SAFETY SELECTOR KIT

AMBIDEXTROUS



Includes two safety paddles with tumbler, detent, spring and 2 screws. These are 90 degree angled safety selectors and are available in red, blue, silver, green and black.

Each Safety Selector Kit comes with one long paddle and one short paddle.



## GUN BUILDERS KIT



### AR-15 BUILDER'S KIT INCLUDES

- 1 BOLT CATCH
- 1 BOLT CATCH SPRING
- 1 BOLT CATCH PLUNGER
- 1 MAGAZINE CATCH
- 1 MAGAZINE CATCH SPRING
- 1 MAGAZINE RELEASE BUTTON
- 1 PIVOT PIN
- 1 TAKEDOWN PIN
- 1 BUFFER RETAINER
- 1 BUFFER RETAINER SPRING
- 1 SELECTOR HARD DETENT
- 2 TAKE-DOWN/PIVOT DETENTS
- 1 SELECTOR DETENT SPRING
- 2 RECEIVER DETENT SPRINGS
- 1 SAFETY SELECTOR ASSEMBLY (1 LONG PADDLE, 1 SHORT PADDLE, 1 TUMBLER AND 2 SCREWS).





## F-1 FIREARMS BOLT CARRIER GROUPS

The F-1 Firearms DuraBolt bolt carrier group (BCG) is full auto-rated and available in 5.56 NATO, 7.62 NATO and 9MM. The 5.56 Nato M16/M4 bolt carrier groups, are compatible with MIL-SPEC receivers and associated components. Left-anded 5.56 options are also available. The 7.62 NATO AR-10 bolt carrier groups are compatible with DPMS-spec large frame receiver sets and associated components.

F-1 Firearms Bolt Carrier Group (BCG) Technical Information.

- 8620 High-grade Steel
  - Chrome-lined Interior
  - Carpenter 158 Bolt with Spring and Ejector
  - 17-4 Firing Pin with Chrome Finish
  - DuraBolt Cam Pin
- 
- 9MM BCG Weight: 13.4 oz.
  - 5.56 BCG Weight: 11.55 oz.
  - 7.62 BCG Weight: 17.85 oz.







All of our in-house coatings enhance our DuraBolt bolt carrier groups with a Physical Vapor Deposition (PVD) coating. A chemical technology that provides the hardest, smoothest, and most wear-resistant coatings available. An extremely durable corrosion-resistant surface that offers excellent lubricity after heat treating to ensure long lasting tolerances.



TRUE BLACK

A DuraBolt bolt carrier group is shown at an angle on a black pedestal. The entire component has a matte, non-reflective black finish. In the background, a faint 'F1 FIREARMS' logo is visible.

SILVER

A DuraBolt bolt carrier group is shown at an angle on a black pedestal. The component has a bright, mirror-like silver finish. In the background, a faint 'F1 FIREARMS' logo is visible.

ROSE GOLD

A DuraBolt bolt carrier group is shown at an angle on a black pedestal. The component has a warm, metallic rose gold finish. In the background, a faint 'F1 FIREARMS' logo is visible.

GOLD

A DuraBolt bolt carrier group is shown at an angle on a black pedestal. The component has a bright, metallic yellow-gold finish. In the background, a faint 'F1 FIREARMS' logo is visible.

# CUSTOM FINISHES



BLACK BEARD'S REVENGE

Choose from an unending color pallet which we have created from both anodizations and cerakotes. These custom finishes are hand selected by industry artists, and as a result we have generated a gallery of options for you to choose from. Turn the page to unveil a sample of our vaunted color options.







## **F-1 FIREARMS SIGNATURE FINISHES**



# MATTE COLORS

MATTE RED



MATTE BLUE



MATTE GREEN



MATTE GOLD (EARTH)





MATTE ORANGE



MATTE PURPLE



MATTE TITANIUM



NAKED



# POLISHED COLORS

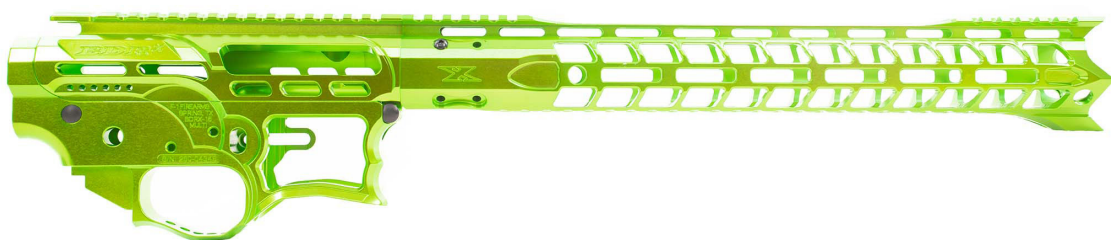
POLISHED RED



POLISHED BLUE



POLISHED LIME



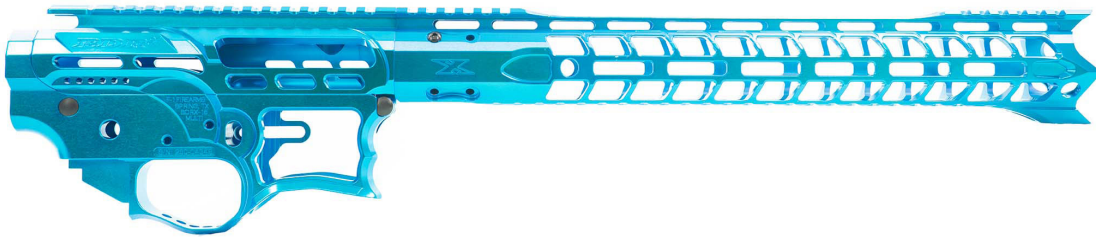
POLISHED GOLD (EARTH)



POLISHED ORANGE



POLISHED TEAL



POLISHED PINK



POLISHED BLACK



# CAMOS

URBAN CAMO



FOREST CAMO



ZOMBIE CAMO



HUNTER CAMO





CARBON CAMO



DESERT CAMO



MIDNIGHT CAMO



F-1 CAMO



# SHADOW CAMOS

SHADOW CAMO



TITANIUM SHADOW CAMO



MIDNIGHT SHADOW CAMO



PINK SHADOW CAMO



FOREST SHADOW CAMO



FDE SHADOW CAMO





# SPLASHES

BLACK & RED SPLASH



BLACK & BLUE SPLASH



BLACK & LIME SPLASH



BLACK & YELLOW SPLASH





TITANIUM & BLUE SPLASH



ELITE SPLASH



RED & BLACK SPLASH



COTTON CANDY SPLASH



# SPECIALTY ANODIZING

MATTE GALAXY 2.0



MATTE MERMAID



MATTE PSUICIDE SKWAD



MATTE ROCKET POP



POLISHED GALAXY 2.0



POLISHED MERMAID



POLISHED PSUICIDE SKWAD



POLISHED ROCKET POP





# POLISH SPECIALTY ANODIZING

STARDUST



NEO CHROME



REAPER



LONE STAR ANODIZE





RED MARBLIZER



BLUE MARBLIZER



EMERALD MARBLIZER



GREEN SMOKE



# CERAKOTE

BATTLEWORN



MAGENTA



DESERT STORM



ROBIN'S EGG



OLD GLORY



LONE STAR



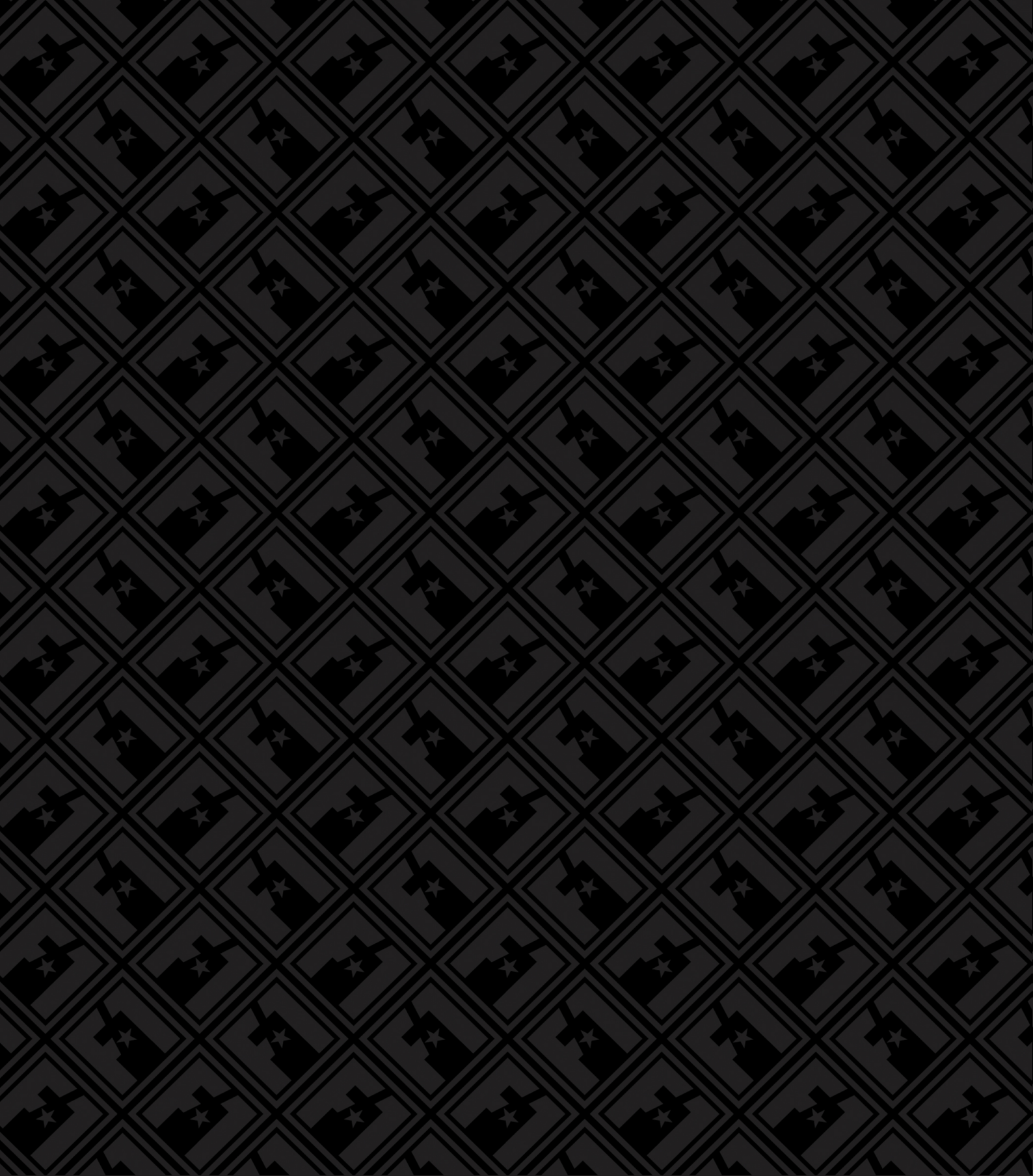
DON'T TREAD ON ME



BRONZE ARMOR







**PROUDLY AMERICAN**



[SUPPORT@F-1FIREARMS.COM](mailto:SUPPORT@F-1FIREARMS.COM)

5045 FM-2920 RD.  
SPRING, TEXAS  
77388



#F-1FIREARMS