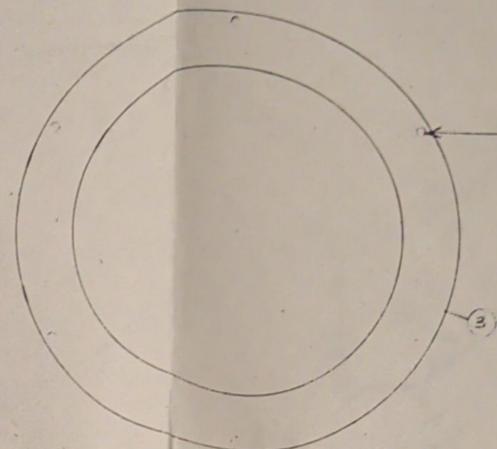
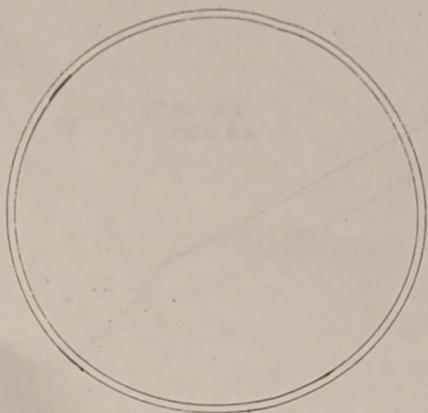
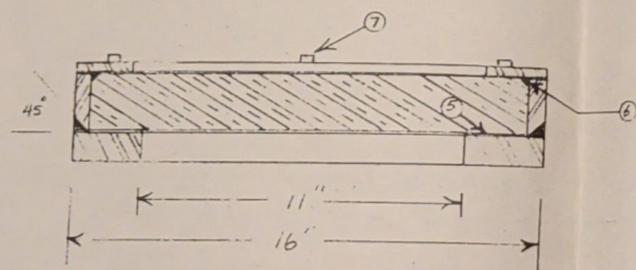
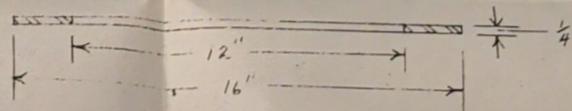
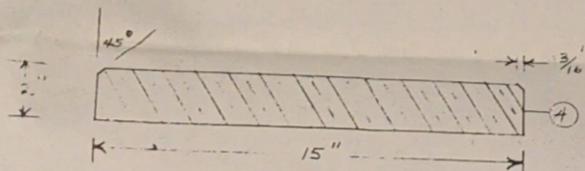


DRILL & TAP $\frac{1}{4}$ "-20
 $\frac{3}{8}$ " DEEP 6 HOLES
 SPACED 60° APART

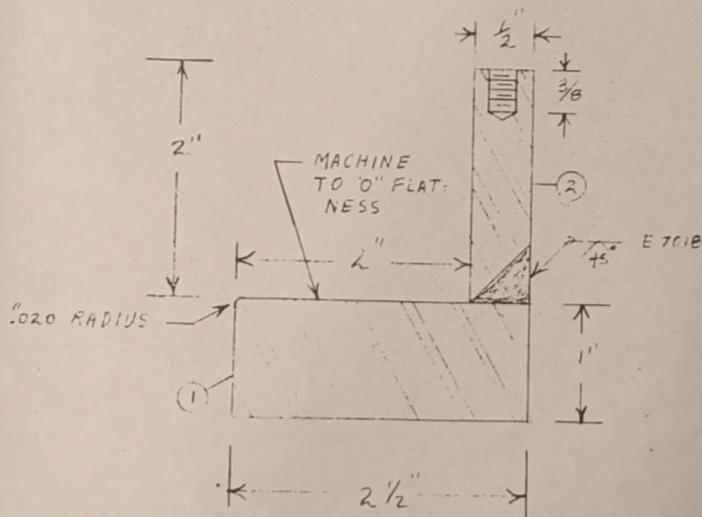


DRILL 6 HOLES $\frac{1}{4}$ "
 SPACED 60° APART



COMPOSITE SECTION

NOTE: BED POLYURETHANE
 GASKET (ITEM 5) IN GE
 1200 SEALANT (ITEM 8)



FULL SCALE



| | | |
|-----------------|---------------------------|---|
| 8 | NOT SHOWN | GE 1200 SEALANT |
| 7 | 6 | HEX HEAD SS BOLTS $\frac{1}{4}$ "-20 X 2 LG |
| 6 | 1 | "C" RINGS MS9021-461-60 DUNK |
| 5 | 1 | POLYURE GASKET 4MM (E) X 150D-95 DURO |
| 4 | 1 | PLEXIGLAS G-2 (E) X 15" OD |
| 3 | 1 | RING $\frac{1}{2}$ " X 2" X 16" OD ASTM 516 GR 70 |
| 2 | 1 | RING $\frac{1}{2}$ " X 2" X 16" OD ASTM 516 GR 70 |
| 1 | 1 | RING $\frac{1}{4}$ " X 16 $\frac{1}{4}$ " OD X 10 $\frac{1}{4}$ " ID - ASTM 516 GR 70 |
| ITEM | Q'TY | DESCRIPTION |
| MATERIAL | | |
| REVISIONS | | KITTREDGE INDUSTRIES, INC. |
| | | WARREN, MAINE 04864 |
| | | TEL: 207-273-2626 |
| TITLE | | BOTTOM VIEWPORT |
| SCALE 3"=1'0" | DR. BY <i>[Signature]</i> | DRAWING NO |
| DATE 14 JULY 77 | CKD. BY | K350-012 |