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The adder is also called a 10 key or print calculator. They no longer teach students how to use these machines, but they still use them in companies. Adding machines has many symbols and buttons. Some are foreign and strange to anyone who has never used adding a machine, but it is not very difficult to learn how to use the adding machine while you follow directions. Most adding machines are the same, but there can be different symbols. If you can't find a specific symbol, look for a similar symbol. Count and deselect the addition machine by pressing each number, followed by its mathematical mark. For example, for equations 6 + 7+ 4, +, -4 and = press the buttons 6, +, 7, +, 4, and =. Multiply and divide by pressing the number followed by the sign, and then the next number. For example, in a mathematical equation of 6 x 6 = 36 press 6, x, 6, and =. Press UP ARROW on the add-on machine to jump to the top of the paper without printing. The arrow pointing to the right removes the last digit you entered. Choose the M+ button to store the currently displayed value in the computer memory add memory. M will appear on the screen. If you press it again, it will add the new amount to the existing memory. If you want to subtract the currently displayed value from memory, press M-. Press M with the diamond shape next to it to print the value stored in memory without deleting it. The M* button will print the saved memory and clear it. Clear each action that is in progress by pressing the C key. The CE key will clear the screen, but will not delete any ongoing actions. Show and print the subtotal by pressing the diamond key. The adder will remember the total of this entry. Press * to print the current total and set the machine back to zero. Tips for companies that still use the add-on machine sometimes require employees to know how to use the machine without looking like typing on a typewriter. There are classes offering to learn how to use the 10 key. Warnings It's important to follow the instructions carefully to ensure that your totals are correct. Chances are you've lost some training manuals over the years. Maybe they're lying in a drawer even though a long time ago ended up in a recycling bin. Fortunately, you don't have to send it to replace it— many of these guides are available online. All you have to do is find it. Device manufacturers often skip manuals using their websites— sometimes read online, sometimes downloadable as a PDF file. You will even find manuals for much older devices. Sure, you probably won't find instructions on your old katods ray TV from the 70's, but manuals for a lot of stuff from the early-2000s are out there. For example, I was able to find instructions on Game Boy Advance, which came out in 2001. The biggest issue you face is simply to track the right instructions. They are often buried deep in the gut of company websites. For manufacturers who only make some devices like Nintendo, the process is simple enough. Manufacturers who produce hundreds of different products, though, find the right guide can monk-like exercise patience. Step One: Figure out exactly what you own The first step is to figure out what device you really have. This means that you will need a brand name and model number at least. It's easier for some devices than others. You probably know what model iPhone you have, but we're guessing you can barely remember what made your fridge, not to mention what model it is. First, just check out the device itself. If the brand and model number are not clearly written from the outside, check that there are no hidden labels or labels on the back, bottom or even inside of the device. On many refrigerators, washers and dryers, for example, you can find the model number on the sticker inside the door. Related: How to see how much you've spent on Amazon If you bought it from Amazon or another similar site, you can try to go back through your order history to see what you actually bought. If you bought it from a brick and mortar store, they might even have entries for your purchase, especially if it was a big ticket item, such as a fridge. If everything fails, you can try searching the web using the brand name and a few descriptive words, such as Samsung's large silver fridge. You might have to dig deep into the search results, but you could hopefully find out who you own by comparing images from a Google device in your home. Step Two: Search the Right Manual When you know who you actually own the device, you can start searching for the manual online. Most of the time, the easiest place to find instruction manuals is from the manufacturer's website. Visit their website, go to any Support or Customer Service, and see if there's an option for you to download the guides. You can also try searching in the support center or chat with a customer representative if you can use it. If you don't see the instructions section right on your website, it's time to turn to web search. Search engines will do a much better job of combing through the depths of the manufacturer's site than you do. The first option is simply to search the [Device Name] Instruction Manual. If you're lucky, it will pop up either on the official site or with some fan site. RELATED: How to search Google Like Pro: 11 tricks you need to know if it doesn't work or you have too many results, you can try to push Google just to return results from the manufacturer's website, one of the many search skills you should use. to do this, enter the site:[manufacturerswebsite.com] [Device name] Instructions for Use. While the guide is online, available on Google, and you're spelling everything right, it should get you the guide you're looking for. If that doesn't work, there are also services out there that do nothing but collect manuals and make them available for download. Our favorite is manualslib.com, which boasts over two million manuals available. And if you can't find the right manual using any of these methods, it's possible that the manual just isn't available online. Your best solution in this case is to contact the company's customer service department and ask for their help. The days of the paper manual are over. Many devices, such as the iPhone, don't even ship with manuals anymore. While this is definitely an improvement, no one has ever claimed corporate websites are well designed. There's a little skill involved in tracking the instruction manual! Green Machine is a Raspberry Pi powered linear motion machine designed by SlyScience to spray clear florescent safety pipes in a special color Special FX Lighting, a custom color filter production company. It took a little over a year of trial and error to get it to where it is today. I have done my best to explain the process using the video and this description. I have also included parts of the list and would be happy to answer any question you may have. This project started with an idea from Ben Engel, former president of Southern Utah Makerspace and Jedi Master. He led the build of his first RepRap 3D printer, and is the one who gave me the idea of automating the pipe spraying process. Without Ben, it wouldn't be reality. The goal was, from my point of view at the time, simple. To create a machine that sprays clear florescent safety pipes with an automated HPLV sprayer. That was one year ago and one month ago. We had been spraying clear pipes with our hands for 10 years. It was tedious if you get an HPLV gun to close, or moved up or down in smaller ones, you ruin the tube. Since they are made of plastic, cleaning is not a cost-effective option, so if you coated one incorrectly, it was destroyed. I bought raspberry Pi 2, Arduino Uno, and GRBL shield. I was right out of my element, but as luck would have it I found a free online course on computer science called CS50 presented by Harvard and David J. Malan. (NAME DROP) (NAME DROP) I made it through 3 of 8 problem kits... AS BOSS! I purchased a 24VDC Stepper engine and the appropriate power supply then started looking into software that could run the program Raspberry Pi (. The extruded aluminum slide came from MakerSlide, a Kickstarter-based company that manufactures parts for DIY CNC machines. My lead engineer, James Lee, designed a metal frame, did everything Green machines from I led up to software development, i.e. shorting out feeding, baking circuit boards, you know drill. With James by my side, Special FX Lighting provides space, and Southern Utah Makerspace helps me trouble the shoot, I had enough support to complete the project. It wasn't my creation, it belongs to everyone. I hope this project will allow me to give back to the community that has given me so much. Here is a list of the components that helped make this project possible (I did my best to create a list that will allow you to create a linear motion machine, I understand this list may not contain every part of the Green Machine. If you need specific information, please let me know and I am doing my best to hook you up: www.facebook.com/slyscience or Email Me) Monster 7 Exit Surge Protector \$19.99 Heat Shrink Tube Kit \$15.99 Wireless Keyboard and mouse combo \$29.99Zip links and misc fasteners \$13.81 Monitor with HDMI output \$53.18 (I know well) 3 way 2 position 24VDC 1/4 input pneumatic solenoid \$54.9510 AMP 1000V Axial diode (Package 30, only need one, but you know how it goes) \$17.53 for 24V 6.3A Mean Well LED Power Supply \$60.00Automated HPLV gun (about \$800.00).10 GT2 time belt \$32.991800mmm MakerSlide Aluminum Extraction with V-Rail Linear Bearing System and their GR ShieldBL. \$179.99Misc wiring, soldering, all misc nuts and bolts, etc. Approximate price \$80.00 Raspberry Pi 2 (good old days) \$39.99 Arduino Uno \$24.95 Junwen 24VDC Nema 23 Stepper Engine \$19.99 (If you're looking for a powerful Stepper engine get this one!) 4x1-1/2 V-Groove Wheel (eleven number) \$188.92 1-1/2 x 1-1/2 .065 Square Tube (40 feet) \$38.78 1 x 2.068 Rectangular Tube (40 feet) \$38.78 3/4 x 3/4 x 1/8 x 20 20 foot Angle Iron \$35.38 1/4 x 6 x 20 foot Hot Roll Flat \$64.21 Total about \$1,800.00 (If you have ??? talk to me, I want to hear from you). I can't thank enough people, but I have to name a few who weren't mentioned: Beth Lock, my mother, the hardest working woman I know, and president of Special FX Lighting, Wil DuCrest, my brother and motivational enthusiasts. Everyone at Southern Utah Makerspace, Kyle Lallis and the FX Powder coverage team. Charlotte West, the love of my life. Adam Milton-Barker, David Horne, Andrew Cunningham, Alex Chamberlain, Eric Chamberlain, and Paul Olof. Thank you all. All.

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