

Machine - Datasheet

Machinetype: Turning-milling machine
 Make: OKUMA
 Type: MULTUS B400-C
 New in: 2008
 Control: CNC OKUMA OSP-P200L
 Origin: Japan
 Term of delivery: On request
 Quotation: ex works
 Description: -



Technical details

Dimension

- Turning diameter over bed max.:	700 mm
- Turning length:	1.500 mm
<u>Main spindle:</u>	
- Speed range:	2.800 rpm
- Increased main spindle: Ø 150 mm, Spindle bore:	110 mm
- Drive power: 30 kW, 900 Nm	
- Spindle nose: Size 11	
Total power requirement:	59.5 kVA
Machine weight approx.:	14.5 t
Space requirement approx.:	6.4 x 3.0 x 2.6

EQUIPMENT:

- 3-jaw chuck, SMW KNCS-N 400 K11
- Tailstock
- Programmable CNC steady rest slide (cross slide NOT retractable)
- SMW-AUTOBLOK SLU-3, self-centring steady rest, clamping range Ø 12 - 152 mm
- Full clamping cylinder for partial hollow clamping, bore in draw tube max. Ø 100 mm
- In-process measuring system Renishaw for X-/Z-/C-axis
- Programmable CNC tailstock on W-axis
- Drilling/milling spindle and C-axis 0,001°
- Tool changer: 80 positions
- Tool system: HSK-A63
- Y-axis with stroke + 115/-115 = 230 mm
- B-axis 225°, Positioning in 0,001°
- Internal coolant supply for driven tools
- Electrostatic extraction system
- Chip conveyor
- Documentation
- CE marking

Technical data without liability. Subject to errors and prior sale.