

# SYMT25PI120B9H

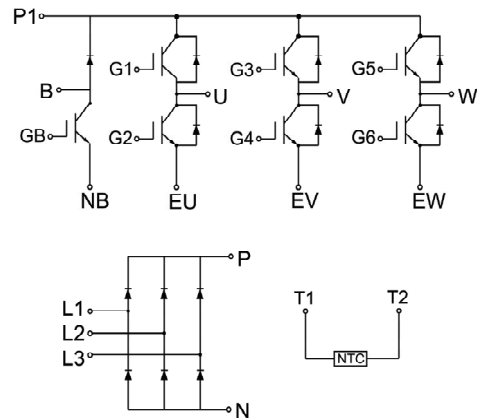
## IGBT Module Preliminary Data



### Features:

- Field Stop Trench Gate IGBT
- Short Circuit Rated >10μs
- Low Saturation Voltage
- Low Switching Loss
- 100% RBSOA Tested(2×I<sub>c</sub>)
- Low Stray Inductance
- Lead Free, Compliant with RoHS Requirement

### Circuit Diagram



### Applications:

- Motor Drives
- Air Conditioning
- Auxiliary Inverters

### IGBT, Inverter

#### Maximum Rated Values (T<sub>C</sub>=25°C unless otherwise specified)

V <sub>CES</sub>	Collector-Emitter Blocking Voltage		1200	V
V <sub>GES</sub>	Gate-Emitter Voltage		±20	V
I <sub>C</sub>	Continuous Collector Current	T <sub>C</sub> =100°C	25	A
		T <sub>C</sub> =25°C	50	A
I <sub>CM</sub>	Repetitive Peak Collector Current	T <sub>J</sub> =175°C	50	A
t <sub>SC</sub>	Short Circuit Withstand Time		>10	μs
P <sub>D</sub>	Maximum Power Dissipation per IGBT	T <sub>C</sub> =25°C T <sub>Jmax</sub> =175°C	309	W

## Electrical Characteristics of IGBT ( $T_C=25^\circ\text{C}$ unless otherwise specified)

### Static Characteristics

Symbol	Description	Conditions	Min.	Typ.	Max.	Units
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C=1\text{mA}$ , $V_{CE}=V_{GE}$	5.0	5.6	6.5	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C=25\text{A}$ , $V_{GE}=15\text{V}$	$T_J=25^\circ\text{C}$	1.70	1.90	V
			$T_J=125^\circ\text{C}$	1.95		
			$T_J=150^\circ\text{C}$	2.00		
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE}=0\text{V}$ , $V_{CE}=V_{CES}$ , $T_J=25^\circ\text{C}$			1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE}=\pm 20\text{V}$ , $V_{CE}=0\text{V}$ , $T_J=25^\circ\text{C}$			200	nA
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}$ , $V_{GE}=0\text{V}$ , $f=100\text{kHz}$		2.42		nF
$C_{oes}$	Output Capacitance			0.17		
$C_{res}$	Reverse Transfer Capacitance			0.02		

### Switching Characteristics

$t_{d(on)}$	Turn-on Delay Time	$V_{CC}=600\text{V}$ , $I_C=25\text{A}$ , $R_{Gon}=20\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	102		ns	
			$T_J=125^\circ\text{C}$	99			
			$T_J=150^\circ\text{C}$	99			
$t_r$	Rise Time		$T_J=25^\circ\text{C}$	39		ns	
			$T_J=125^\circ\text{C}$	39			
			$T_J=150^\circ\text{C}$	37			
$t_{d(off)}$	Turn-off Delay Time		$V_{CC}=600\text{V}$ , $I_C=25\text{A}$ , $R_{Goff}=20\Omega$ , $V_{GE}=\pm 15\text{V}$ , Inductive Load	$T_J=25^\circ\text{C}$	138		ns
				$T_J=125^\circ\text{C}$	147		
				$T_J=150^\circ\text{C}$	145		
$t_f$	Fall Time	$T_J=25^\circ\text{C}$		494		ns	
		$T_J=125^\circ\text{C}$		723			
		$T_J=150^\circ\text{C}$		728			
$E_{on}$	Turn-on Switching Loss	$V_{CC}=600\text{V}$ , $I_C=25\text{A}$ , $R_{Gon}=20\Omega$ , $V_{GE}=\pm 15\text{V}$ , $di/dt=548\text{A}/\mu\text{s}$ ( $T_J=150^\circ\text{C}$ ) Inductive Load		$T_J=25^\circ\text{C}$	2.14		mJ
				$T_J=125^\circ\text{C}$	2.76		
				$T_J=150^\circ\text{C}$	2.97		

E <sub>off</sub>	Turn-off Switching Loss	V <sub>CC</sub> =600V, I <sub>C</sub> =25A, R <sub>Goff</sub> =20Ω, V <sub>GE</sub> =±15V, du/dt=2299V/μs (T <sub>J</sub> =150°C) Inductive Load	T <sub>J</sub> =25°C		1.97		mJ
			T <sub>J</sub> =125°C		3.22		
			T <sub>J</sub> =150°C		3.54		
Q <sub>g</sub>	Total Gate Charge	V <sub>GE</sub> =+15V...-15V	T <sub>J</sub> =25°C		129		nC
RBSOA	I <sub>C</sub> =50A, V <sub>CC</sub> =1050V, V <sub>p</sub> =1200V, R <sub>Goff</sub> =20Ω, V <sub>GE</sub> =+15V to 0V, T <sub>J</sub> =150°C			Trapezoid			
SC Data	V <sub>CC</sub> =600V, t <sub>p</sub> =10us, V <sub>GE</sub> =+/-15V, R <sub>Gon</sub> =20Ω, R <sub>Goff</sub> =20Ω, T <sub>J</sub> =125°C				90		A
R <sub>θJC</sub>	IGBT Thermal Resistance: Junction-to-Case(per IGBT)					0.485	°C/W

## Diode, Inverter

### Maximum Rated Values (T<sub>C</sub>=25°C unless otherwise specified)

V <sub>RRM</sub>	Repetitive Peak Reverse Voltage	1200	V
I <sub>F</sub>	Diode Continuous Forward Current	25	A
I <sub>FM</sub>	Diode Maximum Forward Current	50	A

### Electrical Characteristics of Diode (T<sub>C</sub>=25°C unless otherwise specified)

Symbol	Description	Conditions	Min.	Typ.	Max.	Units
V <sub>FM</sub>	Forward Voltage	I <sub>F</sub> =25A	T <sub>J</sub> =25°C	1.65		V
			T <sub>J</sub> =125°C	1.70		
			T <sub>J</sub> =150°C	1.70		
t <sub>rr</sub>	Reverse Recovery Time		T <sub>J</sub> =25°C	213		ns
			T <sub>J</sub> =125°C	441		
			T <sub>J</sub> =150°C	458		
I <sub>rr</sub>	Peak Reverse Recovery Current	I <sub>F</sub> =25A, -diF/dt=695A/μs(T <sub>J</sub> =150°C), V <sub>rr</sub> =600V, V <sub>GE</sub> =-15V	T <sub>J</sub> =25°C	24.4		A
			T <sub>J</sub> =125°C	29.1		
			T <sub>J</sub> =150°C	30.3		
Q <sub>rr</sub>	Reverse Recovery Charge		T <sub>J</sub> =25°C	2.60		μC
			T <sub>J</sub> =125°C	4.97		
			T <sub>J</sub> =150°C	5.52		

E <sub>rec</sub>	Reverse Recovery Energy	I <sub>F</sub> =25A, -diF/dt=695A/μs(T <sub>J</sub> =150°C), V <sub>rr</sub> =600V, V <sub>GE</sub> =-15V	T <sub>J</sub> =25°C	0.85	mJ
			T <sub>J</sub> =125°C	1.95	
			T <sub>J</sub> =150°C	2.18	
R <sub>θJC</sub>	Diode Thermal Resistance: Junction-to-Case(per Diode)			0.622	°C/W

## IGBT, Brake-Chopper

### Maximum Rated Values (T<sub>C</sub>=25°C unless otherwise specified)

V <sub>CES</sub>	Collector-Emitter Blocking Voltage		1200	V
V <sub>GES</sub>	Gate-Emitter Voltage		±20	V
I <sub>C</sub>	Continuous Collector Current	T <sub>C</sub> =100°C	25	A
		T <sub>C</sub> =25°C	50	A
I <sub>CM</sub>	Repetitive Peak Collector Current	T <sub>J</sub> =175°C	50	A
t <sub>sc</sub>	Short Circuit Withstand Time		>10	μs
P <sub>D</sub>	Maximum Power Dissipation per IGBT	T <sub>C</sub> =25°C T <sub>Jmax</sub> =175°C	309	W

### Electrical Characteristics of IGBT (T<sub>C</sub>=25°C unless otherwise specified)

#### Static Characteristics

Symbol	Description	Conditions	Min.	Typ.	Max.	Units
V <sub>GE(th)</sub>	Gate-Emitter Threshold Voltage	I <sub>C</sub> =1mA, V <sub>CE</sub> =V <sub>GE</sub>	5.0	5.6	6.5	V
V <sub>CE(sat)</sub>	Collector-Emitter Saturation Voltage	I <sub>C</sub> =25A, V <sub>GE</sub> =15V	T <sub>J</sub> =25°C	1.70	1.90	V
			T <sub>J</sub> =125°C	1.95		
			T <sub>J</sub> =150°C	2.00		
I <sub>CEs</sub>	Collector-Emitter Leakage Current	V <sub>GE</sub> =0V, V <sub>CE</sub> =V <sub>CES</sub> , T <sub>J</sub> =25°C			1	mA
I <sub>GES</sub>	Gate-Emitter Leakage Current	V <sub>GE</sub> =±20V, V <sub>CE</sub> =0V, T <sub>J</sub> =25°C			200	nA
C <sub>ies</sub>	Input Capacitance	V <sub>CE</sub> =25V, V <sub>GE</sub> =0V, f=100kHz		2.42		nF
C <sub>oes</sub>	Output Capacitance			0.17		
C <sub>res</sub>	Reverse Transfer Capacitance			0.02		

**Switching Characteristics**

$t_{d(on)}$	Turn-on Delay Time	$V_{CC}=600V, I_C=25A,$ $R_{Gon}=20\Omega, V_{GE}=\pm 15V,$ Inductive Load	$T_J=25^\circ C$	102	ns		
			$T_J=125^\circ C$	99			
			$T_J=150^\circ C$	99			
$t_r$	Rise Time		$T_J=25^\circ C$	39	ns		
			$T_J=125^\circ C$	39			
			$T_J=150^\circ C$	37			
$t_{d(off)}$	Turn-off Delay Time		$V_{CC}=600V, I_C=25A,$ $R_{Goff}=20\Omega, V_{GE}=\pm 15V,$ Inductive Load	$T_J=25^\circ C$	138	ns	
				$T_J=125^\circ C$	147		
				$T_J=150^\circ C$	145		
$t_f$	Fall Time	$T_J=25^\circ C$		494	ns		
		$T_J=125^\circ C$		723			
		$T_J=150^\circ C$		728			
$E_{on}$	Turn-on Switching Loss	$V_{CC}=600V, I_C=25A,$ $R_{Gon}=20\Omega, V_{GE}=\pm 15V,$ $di/dt=548A/\mu s (T_J=150^\circ C)$ Inductive Load		$T_J=25^\circ C$	2.14	mJ	
				$T_J=125^\circ C$	2.76		
				$T_J=150^\circ C$	2.97		
$E_{off}$	Turn-off Switching Loss		$V_{CC}=600V, I_C=25A,$ $R_{Goff}=20\Omega, V_{GE}=\pm 15V,$ $du/dt=2299V/\mu s (T_J=150^\circ C)$ Inductive Load	$T_J=25^\circ C$	1.97	mJ	
				$T_J=125^\circ C$	3.22		
				$T_J=150^\circ C$	3.54		
$Q_g$	Total Gate Charge			$V_{GE}=+15V \dots -15V$	$T_J=25^\circ C$	129	nC
RBSOA	$I_C=50A, V_{CC}=1050V, V_p=1200V, R_{Goff}=20\Omega, V_{GE}=+15V \text{ to } 0V, T_J=150^\circ C$			Trapezoid			
SC Data	$V_{CC}=600V, t_p=10\mu s, V_{GE}=\pm 15V, R_{Gon}=20\Omega, R_{Goff}=20\Omega, T_J=125^\circ C$			90	A		
$R_{\theta JC}$	IGBT Thermal Resistance: Junction-to-Case(per IGBT)			0.485	$^\circ C/W$		

## Diode, Brake-Chopper

### Maximum Rated Values ( $T_C=25^\circ\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	1200	V
$I_F$	Diode Continuous Forward Current	10	A
$I_{FM}$	Diode Maximum Forward Current	20	A

### Electrical Characteristics of Diode ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Description	Conditions	Min.	Typ.	Max.	Units
$V_{FM}$	Forward Voltage	$I_F=10\text{A}$	$T_J=25^\circ\text{C}$	1.80		V
			$T_J=125^\circ\text{C}$	1.90		
			$T_J=150^\circ\text{C}$	1.85		
$t_{rr}$	Reverse Recovery Time		$T_J=25^\circ\text{C}$	133		ns
			$T_J=125^\circ\text{C}$	182		
			$T_J=150^\circ\text{C}$	186		
$I_{rr}$	Peak Reverse Recovery Current	$I_F=10\text{A}$ , $-diF/dt=388\text{A}/\mu\text{s}(T_J=150^\circ\text{C})$ , $V_{rr}=600\text{V}$ , $V_{GE}=-15\text{V}$	$T_J=25^\circ\text{C}$	10.0		A
			$T_J=125^\circ\text{C}$	14.0		
			$T_J=150^\circ\text{C}$	14.7		
$Q_{rr}$	Reverse Recovery Charge		$T_J=25^\circ\text{C}$	1.12		$\mu\text{C}$
			$T_J=125^\circ\text{C}$	1.43		
			$T_J=150^\circ\text{C}$	1.57		
$E_{rec}$	Reverse Recovery Energy		$T_J=25^\circ\text{C}$	0.3		mJ
			$T_J=125^\circ\text{C}$	0.7		
			$T_J=150^\circ\text{C}$	0.8		
$R_{\theta JC}$	Diode Thermal Resistance: Junction-to-Case(per Diode)				1.157	$^\circ\text{C}/\text{W}$

## Diode, Rectifier

### Maximum Rated Values ( $T_C=25^{\circ}\text{C}$ unless otherwise specified)

$V_{RRM}$	Repetitive Peak Reverse Voltage	$T_J=25^{\circ}\text{C}$	1900	V
$I_F$	Diode Continuous Forward Current	$T_J=25^{\circ}\text{C}$	15	A
$I_{FRMSM}$	Maximum RMS Forward Current per Chip	$T_J=80^{\circ}\text{C}$	25	A
$I_{FSM}$	Surge Current @ $t_p=10\text{ms}$	$T_J=25^{\circ}\text{C}$	320	A
		$T_J=125^{\circ}\text{C}$	240	
$I^2t$	$I^2t$ - value	$T_J=25^{\circ}\text{C}$	512	$\text{A}^2\text{s}$
		$T_J=125^{\circ}\text{C}$	288	

### Electrical Characteristics of Diode ( $T_C=25^{\circ}\text{C}$ unless otherwise specified)

Symbol	Description	Conditions		Min.	Typ.	Max.	Units
$V_F$	Forward Voltage	$I_F=15\text{A}$	$T_J=25^{\circ}\text{C}$		1.05		V
			$T_J=125^{\circ}\text{C}$		1.00		
$I_R$	Reverse Current	$V_R=1200\text{V}$	$T_J=25^{\circ}\text{C}$			1	mA
$R_{\theta JC}$	Diode Thermal Resistance: Junction-to-Case (per Diode)					0.726	$^{\circ}\text{C}/\text{W}$

### Internal NTC-Thermistor Characteristics

$R_{25}$	$T_C=25^{\circ}\text{C}$	5		k $\Omega$
$\Delta R/R$	$T_C=100^{\circ}\text{C}$ , $R_{100}=481\Omega$		$\pm 5$	%
$P_{25}$	$T_C=25^{\circ}\text{C}$	10		mW
$B_{25/50}$	$R_2=R_{25} \exp[B_{25/50}(1/T_2-1/(298.15\text{K}))]$	3380		K
$B_{25/80}$	$R_2=R_{25} \exp[B_{25/80}(1/T_2-1/(298.15\text{K}))]$	3440		K
$B_{25/100}$	$R_2=R_{25} \exp[B_{25/100}(1/T_2-1/(298.15\text{K}))]$	3545		K

## Module

Symbol	Description		Min.	Typ.	Max.	Units
V <sub>iso</sub>	Isolation Voltage(All Terminals Shorted)	RMS, 50Hz, 1minute	2500			V
Internal Isolation			ZTA Ceramic			
d <sub>creep</sub>	Creepage Distance: Terminal to Heatsink		11.5			mm
	Creepage Distance: Terminal to Terminal		6.3			mm
d <sub>clear</sub>	Clearance Distance: Terminal to Heatsink		10			mm
	Clearance Distance: Terminal to Terminal		5			mm
L <sub>SCE</sub>	Stray Inductance Module			30		nH
T <sub>J</sub>	Maximum Junction Temperature				175	°C
T <sub>JOP</sub>	Maximum Operating Junction Temperature Range		-40		+150	°C
T <sub>stg</sub>	Storage Temperature		-40		+125	°C
CTI	Comparative Tracking Index		200			
R <sub>θCS</sub>	Case-to-Sink Thermally (Conductive Grease Applied)				0.05	°C/W
M	Mounting Screw:M4		1.5		1.8	N·m
G	Weight			40		g

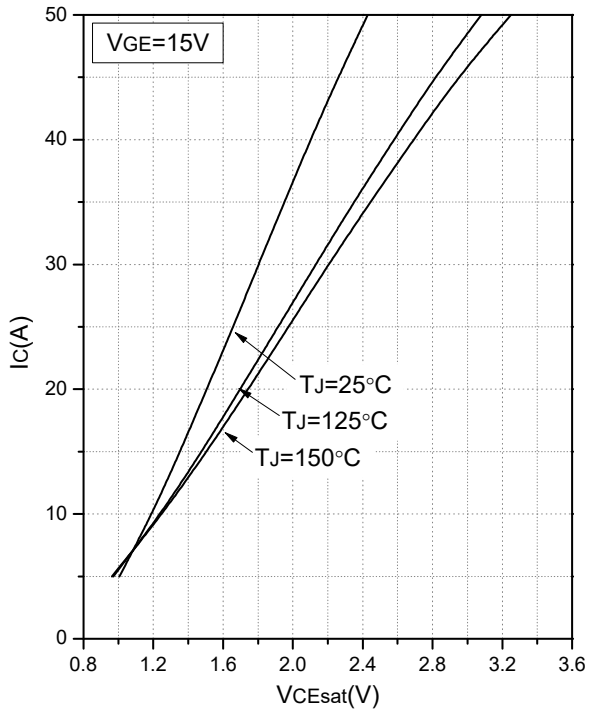


Fig.1 Typical Saturation Voltage Characteristics (Inverter)

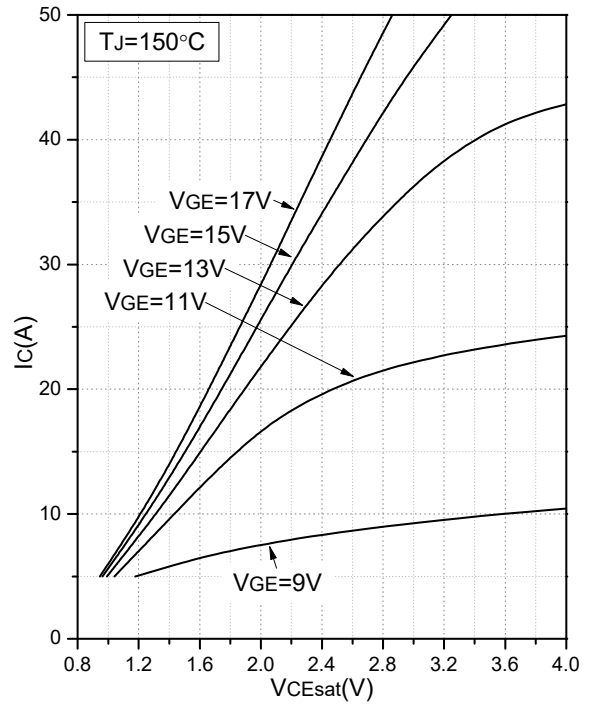


Fig.2 Typical Output Characteristics (Inverter)

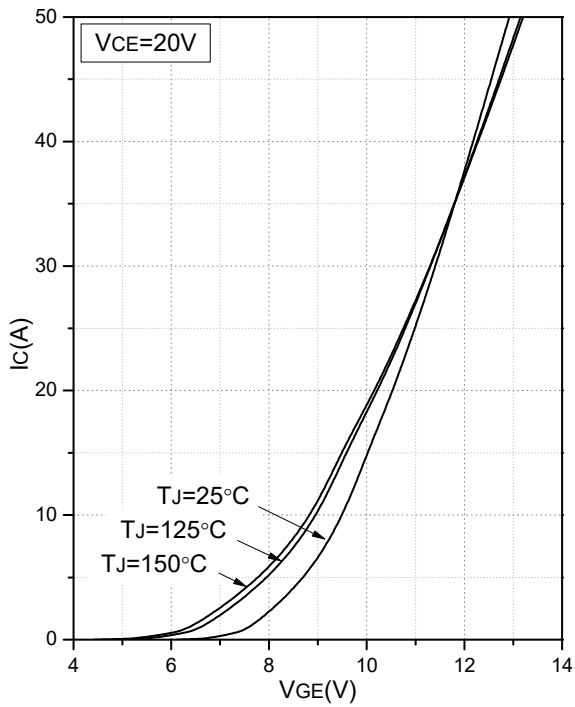


Fig.3 Transfer Characteristic (Inverter)

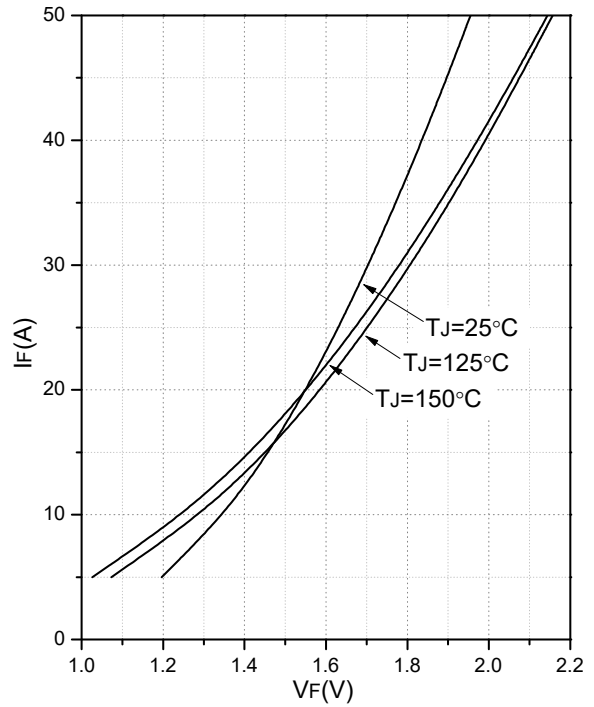


Fig.4 Forward Characteristics of Diode (Inverter)

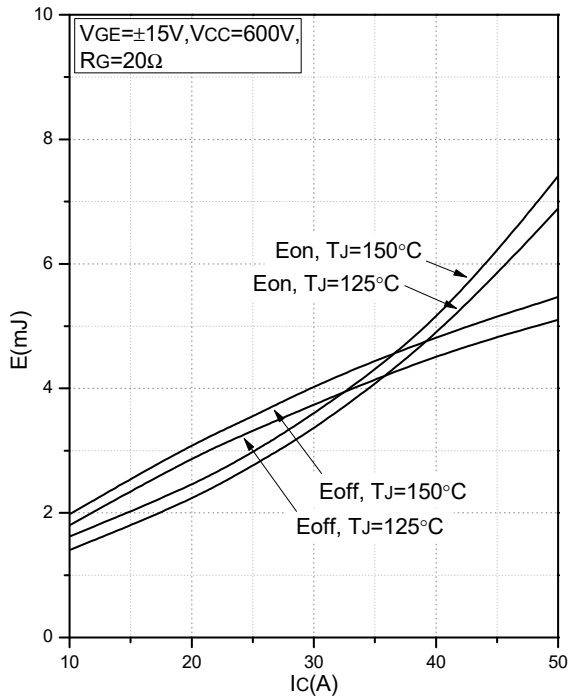


Fig.5 Typical Switching Loss vs. Collector Current (Inverter)

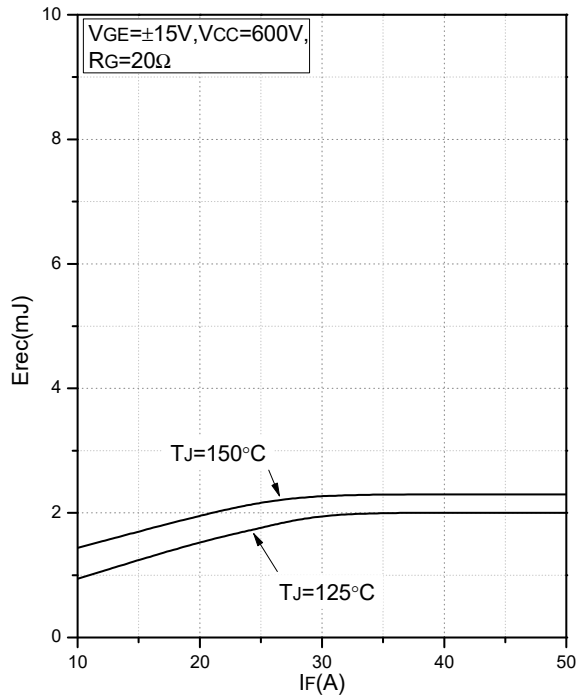


Fig.6 Typical Switching Loss vs. Forward Current (Inverter)

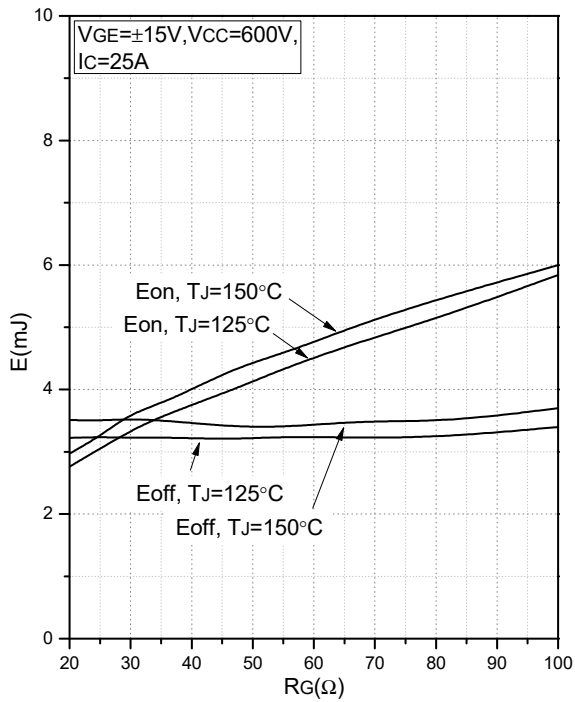


Fig.7 Typical Switching Loss vs. Gate Resistance (Inverter)

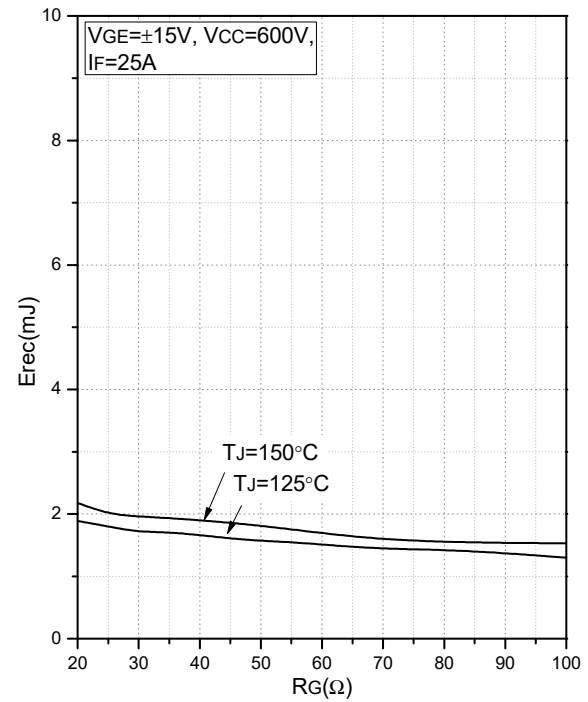


Fig.8 Typical Switching Loss vs. Gate Resistance (Inverter)

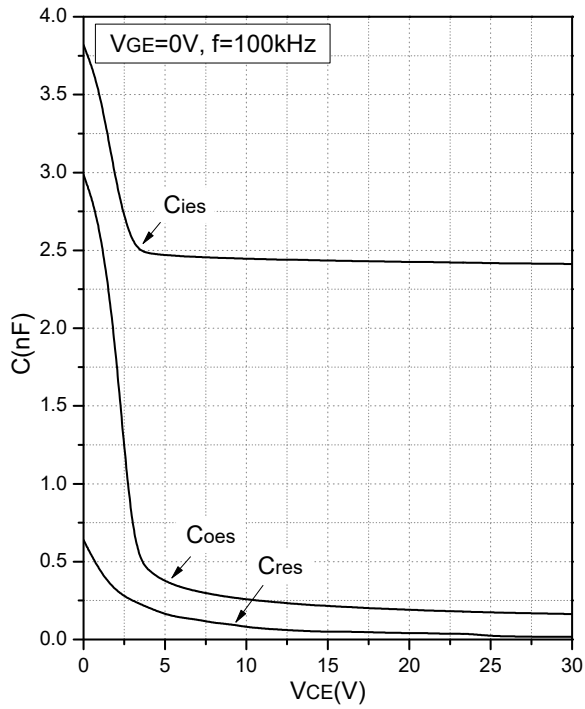


Fig.9 Capacitance Characteristics (Inverter)

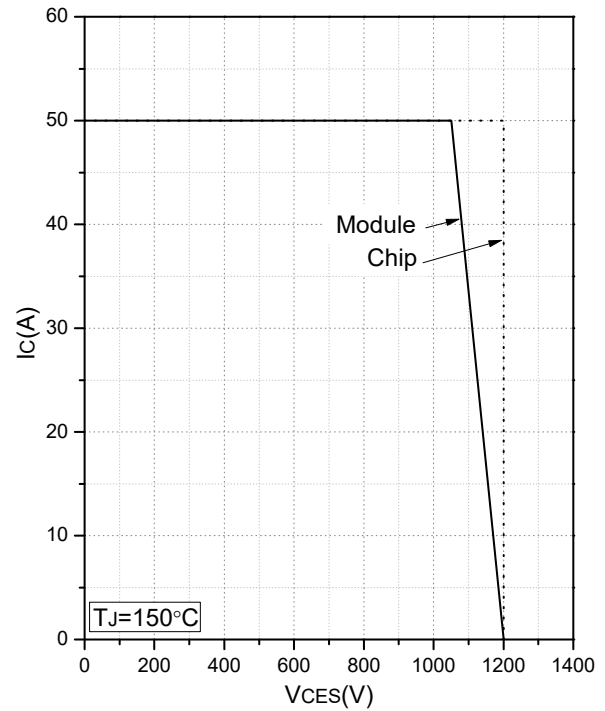


Fig.10 Reverse Bias Safe Operation Area (Inverter)

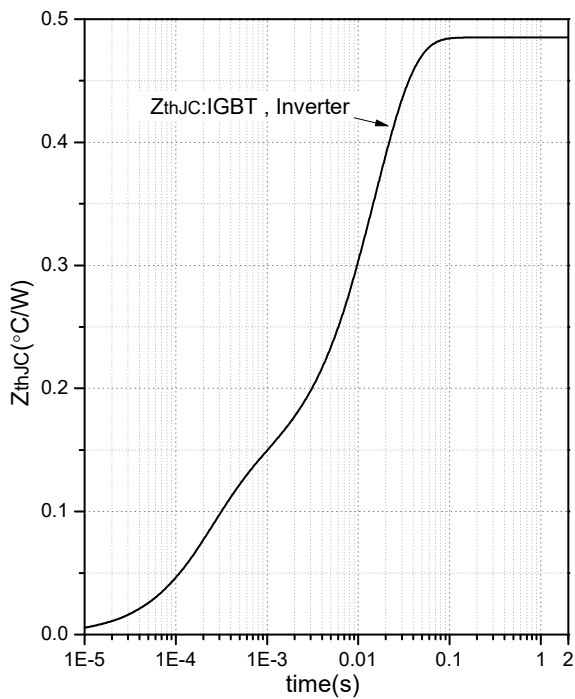


Fig.11 Transient Thermal Impedance IGBT (Inverter)

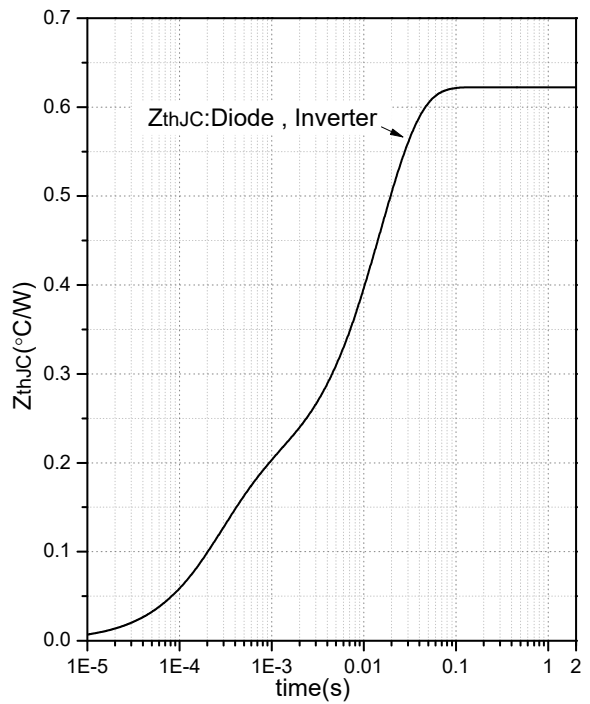
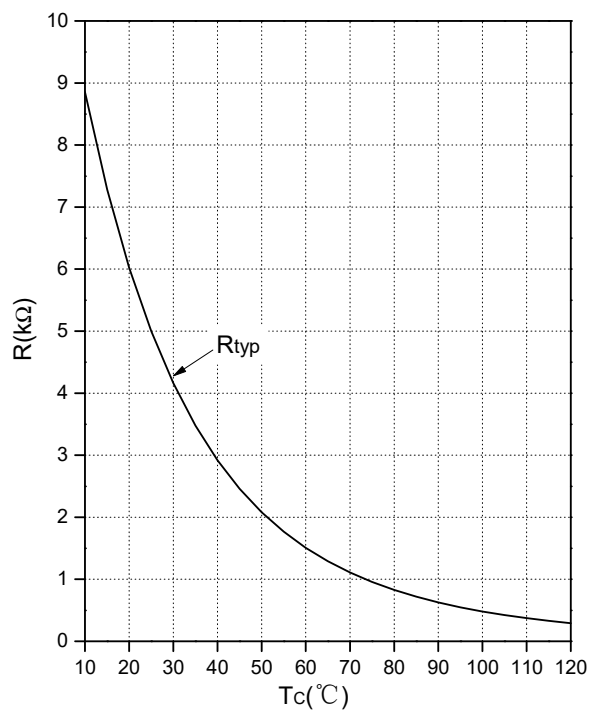
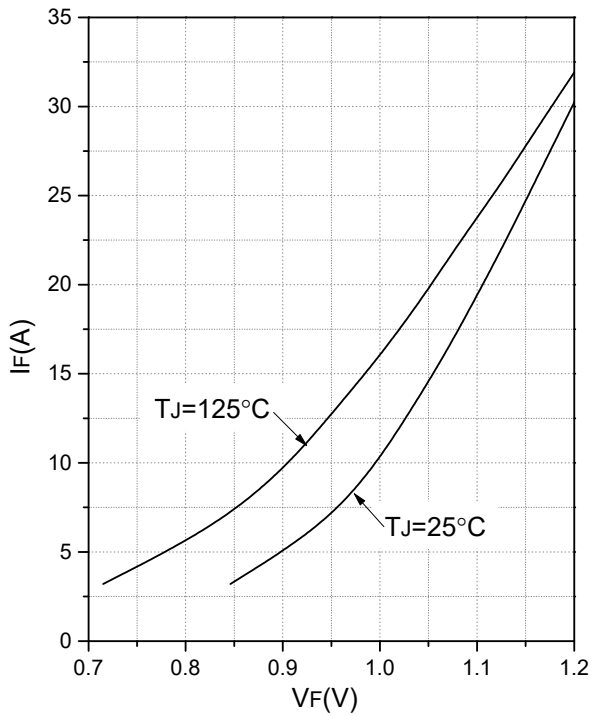
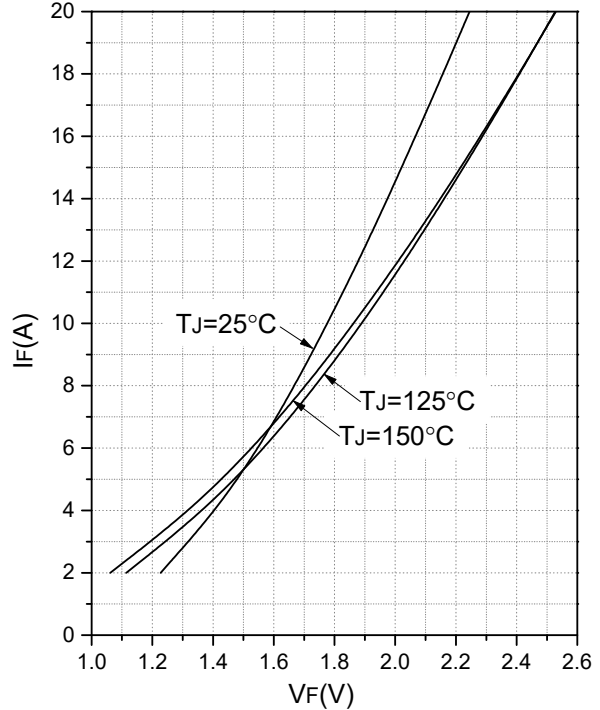
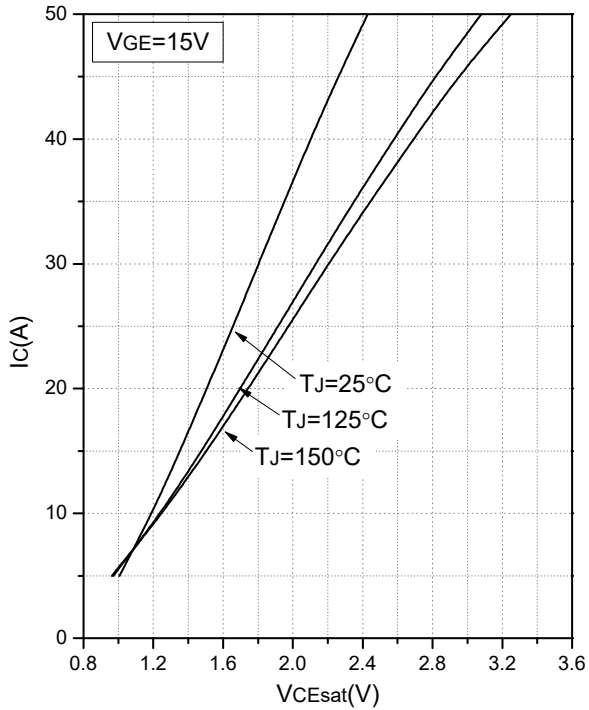
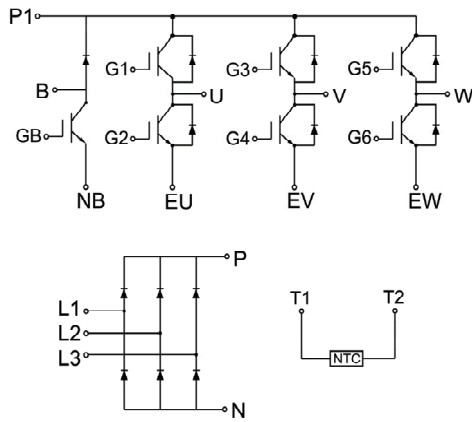


Fig.12 Transient Thermal Impedance Diode (Inverter)



### Internal Circuit



### Package Outline (Unit: mm):

